

GCL-Poly Energy Holdings Limited 保利協鑫能源控股有限公司

(incorporated in the Cayman Islands with limited liability) (Stock Code : 3800)

2018 ENVIRONMENTAL, SOCIAL AND GOVERNANCE REPORT Bringing **GREEN POWER** To Life



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ABOUT THE REPORT

Overview

This report is the sixth Environmental, Social and Governance Report of GCL-Poly Energy Holdings Limited delivered to all stakeholders of the Company, focusing mainly on the Company's management, practice, and performance in business, environmental protection, society, and governance.

Scope of the Report

This report covers the period between 1 January 2018 and 31 December 2018, with part of the content following that of previous years.

Release Cycle of the Report

Since 2013, GCL-Poly Energy Holdings Limited has been publishing its annual Environmental, Social and Governance report, with the last one being released in July 2018.

Coverage and Boundary of the Report

The report covers GCL-Poly Energy Holdings Limited and its subsidiaries. For ease of reading, the report uses "GCL-Poly", "the Company" or "we" to represent GCL-Poly Energy Holdings Limited and its subsidiaries¹.

Basis of Preparation of the Report

The report has been prepared in accordance with Appendix 27 in the Listing Rules (Environmental, Social, and Governance Reporting Guide) issued by the Stock Exchange of Hong Kong Limited (SEHK). This report has been prepared in accordance with the GRI Standards: Core option. The report has successfully completed GRI Materiality Disclosures Service.

Source of Information and Reliability Assurance

The information and data disclosed in this report originate from statistic reports and formal documents of GCL-Poly Energy Holdings Limited and have been validated by related departments. The Company adopts consistent disclosure approach for statistics to quantify key performance indices and ensure meaningful comparisons among them. This year, after a comprehensive review on the past data, the Company amended and unified the methodology and scope of the statistics measured. Data being recalculated has been restated in relevant part of this report².

The Company undertakes that the report does not contain any false representation or misleading statement and takes responsibility for the truthfulness, accuracy, and completeness of the contents of the report.

ABOUT THE REPORT

Language and Form of the Report

There are Traditional Chinese and English versions for this report, both electronic editions. For more details about the background, business development and sustainability vision of GCL-Poly, please refer to our website (www.gcl-poly.com.hk).

Preparation Procedure of the Report

The report is prepared following the sequence of forming the working group, collecting information, communicating with stakeholders, confirming the framework; redacting, designing and validating the report by related departments and the management.

Confirmation and Approval

Confirmed by management, this report was approved by the Board of Directors on 17 July 2019.

CHAIRMAN'S STATEMENT

2018 was a year of revolution for PV companies.

The "531 PV New Policy"1 and fluctuations in the global market economy brought great uncertainty to the PV industry. As a leading industrial-grade manufacturer, a world-class developer and manufacturer of high-efficiency photovoltaic materials, and a major technology driver and leading supplier of photovoltaic products such as polysilicon and silicon wafers, GCL-Poly is committed to "providing high-quality energy and services for a better living environment". Adhering to the core value of "innovation-driven development", we have made dedicated efforts to industrialize cuttingedge technologies such as monocrystalline ingot wafer and black silicon, promoting clean energy development with solar power. In 2018, GCL-Poly remained a leading player of the industry thanks to its own technological advantages, presenting 70,000 tonnes of polysilicon production capacity and 30 GW of wafer production capacity. GCL-Poly operates 7 GW solar projects globally with a total installed capacity of 7,309 MW, a gratifying 22% increase compared to 2017.

> On 31 May 2018, the National Development and Reform Commission, the Ministry of Finance and the National Energy Administration jointly issued the Notice on Matters Related to Photovoltaic Power Generation 2018, which is called the "531 PV New Policy" by the photovoltaic industry.

The Chinese PV industry has been transforming from high-speed development to high-quality development, as a responsible Chinese enterprise, GCL-Poly is facing the opportunities and challenges of the world economic environment and policies and aligning its business development and operation with national strategies. We make timely adjustments to industry situation and grasp the opportunities brought by national strategies through analyzing and controlling potential risks of the industry, and fulfill our social responsibility as we develop. The three main businesses of GCL-Poly are Solar Farms, PV Materials, and New Energy. The Company promotes grid parity through cost reduction, provides employees with broad opportunities through its own development and advancement, and contribute value for society through contributing to society.

In terms of product quality, GCL-Poly adheres to standardized production and adopts delicacy management for procurement and production processes. The Company explores and develops intelligent manufacturing, and continuously improves production efficiency and product quality. In terms of customer service, committed to building harmonious and friendly relationships with customers, GCL-Poly always believes in "embracing customers". Based on the needs of customers, we constantly enhance the professional skills of customer service personnel, optimize customer communication channels, listen to customers' opinions and grasp their needs as soon as possible, develop solutions in a timely manner and then get back to customers. In terms of environmental protection, GCL-Poly implements "responsible environmental protection" and acts in strict accordance with laws and regulations of the country and project locations. We perform green production management for all aspects including design, production, and operation, and continuously reduce the negative impact of our products on the environment. In terms of team building, GCL-Poly creates a fair talent management mechanism through "borderless" cooperation and strives to provide employees with a safe, healthy and diversified working environment, ensuring that each employee can achieve his or her career aspirations. In terms of public welfare, GCL-Poly joins hand with stakeholders including suppliers, midstream and downstream enterprises, governments, research institutes, and charitable organizations to create an innovation ecosystem for the photovoltaic industry and build a harmonious and beautiful society.

In 2019, the Chinese PV industry will enter an era that requires improved quality and efficiency. At a new starting point, GCL-Poly will endeavor to make progress, actively implement national policies, play a leading role in the PV industry, and continuously explore sustainable development paths for environmental protection, technological innovation, team building, and industry development. Together with stakeholders, we will make greater contributions to "bringing green energy to life".



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HIGHLIGHTS IN 2018

Business Performance

- Polysilicon production capacity reached **70,000** tonnes
- Silicon wafer capacity reached 30 GW
- Operated 7 GW solar projects in the world

Technological Innovation

- Invested RMB945.53 million in technological advancement and research
- Applied for a total of 97 patents and was granted 103 patents
- As of 31 December 2018, the Company has applied for 1,146 patents worldwide and was granted 646 patents

HIGHLIGHTS IN 2018

Environmental Protection

- Provided training for 23,726 employees
- Training on environmental protection covered
 85% of employees
- Recycle and reuse of water increased by 286.76% compared to 2017

Health and Safety

- Provided 95,373.50 hours of Environment, Health and Safety (EHS) related training
 - Provided **44,051** employees with EHS-related training
 - Work-related injury rate of **0.26%** per 200,000 working hours.

0 work-related fatality

Community and Charity

- Evaluated the environmental and social impact of **100%** of suppliers at supplier approval
- Participated in the development of **11** industry standards
- Donated RMB7,491,901 for various projects from 2016 to 2018

GCL-Poly was registered in Cayman Islands on July 12, 2006. It was listed on the Hong Kong Stock Exchange in 2007 (stock code: 3800.HK). GCL-Poly has been included in the Hang Seng Composite Index, the Hang Seng Mainland China 100 index, MSCI Emerging Markets Index and Hang Seng Sustainability Index, gaining recognition from international capital markets. GCL-Poly has also been included in the trading list of Shenzhen-Hong Kong Stock Connect and Hang Seng Stock Connect Hong Kong Index, gaining recognition from China's capital markets. GCL-Poly headquarters in Hong Kong, with management centers distributed in Xuzhou, Suzhou. In addition, the Company has representative offices or subsidiaries in Beijing and Taipei.

The mission of GCL-Poly is "Bringing Green Power to Life". The Company is the world's leading polysilicon producer and the largest wafer supplier globally. The Company has ramped up the polysilicon production capacity to 70,000 MT at the end of 2018, and the wafer production capacity achieved 30 GW at the end of 2018. Regarding the new energy business, the Company operates around 7 GW solar projects in the world mainly through its subsidiary, GCL New Energy.



About Us

GCL-Poly was incorporated in the Cayman Islands on 12 July 2006 and was listed on the Hong Kong Stock Exchange in November 2007 (stock code: 3800.HK). The Company headquarters in Hong Kong, with management centers distributed in Xuzhou, Suzhou. In addition, the Company has representative offices or subsidiaries in Beijing, Taipei, etc.

As a leading industrial-grade manufacturer, a world-class developer and manufacturer of high-efficiency photovoltaic materials, and a major technology driver and leading supplier of photovoltaic products such as polysilicon and silicon wafers, GCL-Poly has been adhering to the core value of "innovation-driven development" and made dedicated efforts to industrialize cutting-edge technologies such as monocrystalline ingot wafer and black silicon, promoting clean energy development with solar power. During the reporting period, the polysilicon production capacity of GCL-Poly reached 70,000 tonnes, and wafer production capacity 30 GW. The Company operates 7 GW solar projects globally.



Our Business

As a responsible Chinese enterprise, GCL-Poly aligns its business development and operation with national strategies and grasp the opportunities brought by national strategies to fulfill its social responsibility as it develops. Our main businesses include Solar Farms, Solar Materials, and New Energy.



The Company provides services for upstream and downstream companies in the industry with its three major businesses. The Company supplies polysilicon and silicon wafers for the upstream with its solar materials business, while produces silicon wafers from polysilicon and supplies materials to photovoltaic cell and module manufacturers in the downstream. During the reporting period, the Company's wafer production increased by 1.20% compared to 2017.

Business	Item	Unit	2017	2018
Solar Materials	Polysilicon output	Tonnes	74,818	61,785
Business	Polysilicon sales	Tonnes	7,316	20,041
	Wafer output	MW	23,902	24,189
	Wafer sales	MW	23,417	24,761
	Revenue	RMB'Million	19,355	14,436
Solar Farms	Overseas power sales	MWh	29,804	30,473
Business	Chinese power sales	MWh	495,365	492,950
	Revenue	RMB'Million	497	497
New Energy	Grid-connected			
Business	solar farms	/	162	221
	Gross installed capacity	MW	5,990	7,309
	Revenue	RMB'Million	3,942	5,632

Statuses of GCL-Poly's Subsidiaries¹

Category	Name of Subsidiaries	Abbreviation
6 R&D Centers	Suzhou GCL-Poly Industrial Application Research Institute	 Suzhou GCL-Poly Industrial Application Research Institute
	Polysilicon R&D Center	Polysilicon R&D Center
	Dicing R&D Center	Dicing R&D Center
	GCL Software Control Equipment R&D Center	• GCL Software Control Equipment R&D Center
	Solar Energy Materials R&D Center	Solar Energy Materials R&D Center
	US Richland R&D Center	US Richland R&D Center
2 Management Centers	GCL-Poly (Xuzhou) New Energy Operation and Management Co. Ltd.	Xuzhou Management Center
Centers	 GCL-Poly (Suzhou) New Energy Operation and Management Co. Ltd. 	Suzhou Management Center
2 Representative	Taiwan Representative Office	Taiwan Representative Office
Offices	South Africa Representative Office	South Africa Representative Office

Category	Name of Subsidiaries	Abbreviation
5 Polysilicon & Wafer Manufacturing	 Jiangsu Zhongneng Polysilicon Technology Development Co., Ltd. 	Zhongneng Polysilicon
Subsidiaries	Jiangsu GCL Silicon Material Technology Development Co., Ltd.	Xuzhou GCL Photovoltaic
	Suzhou GCL Photovoltaic Technology Co., Ltd.	Suzhou GCL Photovoltaic
	• Konca Solar Cell Co., Ltd.	• Wuxi Konca
	• Yangzhou GCL Photovoltaic Technology Co., Ltd.	Yangzhou GCL Photovoltaic
	Taicang GCL Photovoltaic Technology Co., Ltd	Taicang GCL Photovoltaic
	Changzhou GCL Photovoltaic Technology Co., Ltd	Changzhou GCL Photovoltaic
	Ningxia GCL Monocrystalline Silicon Technology Development Co., Ltd.	Ningxia GCL Monocrystalline Silicon
	• Funing GCL Photovoltaic Technology Co., Ltd.	Funing GCL Photovoltaic
	Henan GCL Photovoltaic Technology Co., Ltd.	Henan GCL Photovoltaic
	Suzhou GCL Technology Development Co., Ltd.	Suzhou GCL Technology
	• Sichuan Golden Concord Silicon Industry Co., Ltd	Sichuan Golden Concord
	• Xinjiang GCL New Energy Materials Technology Co., Ltd.	Xinjiang GCL
	Jiangsu Xinhua Semiconductor Material Technology Co., Ltd	Xinhua Semiconductor
	GCL Special Material Technology (Jiangsu) Co., Ltd.	Xinhua Special Material
11 Solar Farm	Solar farms established in the PRC:	Solar farms established in the PRC:
Companies ¹	(Managed by GCL New Energy)	(Managed by GCL New Energy)
	• Xuzhou GCL Solar Energy Co. Ltd.	Xuzhou GCL Solar Energy
	• Jiangsu Guoneng Solar Technology Co. Ltd.	• Jiangsu Guoneng Solar Technology
	• Datong Xian Xinneng Solar Energy Co. Ltd.	Datong Xian Xinneng Solar Energy
	• Datong Xian GCL Solar Energy Co. Ltd.	Datong Xian GCL Solar Energy
	Ningxia Qingyang New Energy Co. Ltd.	Ningxia Qingyang New Energy
	Ningxia Hengyang New Energy Co. Ltd.	Ningxia Hengyang New Energy
	• Funing Xinneng Solar Energy Co. Ltd.	• Funing Xinneng Solar Energy
	Baoying Xingneng Renewable Energy Co. Ltd.	Baoying Xingneng Renewable Energy
	Huocheng Xian Tukai New Energy Technology Development Co. Ltd.	• Huocheng Xian Tukai New Energy
	• GCL-Poly (Sangri) Solar Power Co. Ltd.	• GCL-Poly (Sangri) Solar Power
	Overseas solar farm holding company:	Overseas solar farm holding company:
	(Managed by GCL New Energy)	(Managed by GCL New Energy)

(as of 31 December 2018)

¹ Excluding Solar Farms under GCL New Energy's business

Corporate Governance

The Company firmly believes that a sound corporate governance structure and policies form the basis for its healthy development in the long run. GCL-Poly has developed internal rules and systems including *the General Risk Management Guidelines, Risk Alert Management Measures, Principles and System of Internal Control Management, Authorization and Process Management Standards, Guidelines for Small Enterprise Internal Control, Guidelines for Internal Control Effectiveness Evaluation,* and *Guidelines for the Application of Internal Control Effectiveness Evaluation*, and *Guidelines for the Corporate Governance Code* and *Corporate Governance Report* contained in Appendix 14 of the Listing Rules of SEHK, the *Basic Norms of Enterprise Internal Control* issued by the China Securities Regulatory Commission and other regulations. The rules and systems are developed for the Company to continuously optimize its corporate governance system and gain greater benefits for all stakeholders on the basis of legal and compliant operation.



Risk Management and Control

The Company established and continuously improves its risk management system, and is committed to timely identifying potential risks and taking corresponding measures through risk management and the internal control architecture in daily operations. At the same time, the Company established a three-level risk management system, i.e., the Board of Directors and the Audit Committee — management and the internal control department — internal risk control departments at all levels. It defines the responsibilities of each department to enhance its risk management capabilities and requires each department to report their performance to the Audit Committee and the Board of Directors at least once half a year. In light of policy adjustments in the PV industry in Mainland China, management made analyses to develop measures from aspects such as strategy, operation, finance, and technology.

Board and Audit Committee

The Board and Audit Committee is the highest leading organization for internal control. They monitor and control GCL-Poly's operation indicators and risks in various businesses, who have the ultimate responsibility on the effectiveness of the internal control of GCL-Poly and the businesses.

Risk Management Committee and Management

The Risk Management Committee is responsible for instructing risk management and internal control under the Board and Audit Committee that it reports to GCL-Poly and the main management of the businesses are the members. Its primary responsibility is to maintain the effectiveness of the internal controls.

Internal Control and Risk Control Departments at Each Level

The internal control and risk control departments at each level are responsible for executing risk control, internal control and internal audits reporting to the Risk Management Committee and management.

Risk Management System

During the reporting period, the company managed and controlled the following three key risks, and the specific risks and countermeasures are as follows:

Main Risks	Countermeasure				
Potential market competition during the development of monocrystalline	> The Company focused on the profitability of its existing assets, such as securing major customers with long-term contracts, enhancing utilization rates through introducing diversified and customized products, and reinforced its advantage over producers of polysilicon by improving its quasi-mono wafer production technique and narrowing the power gap between quasi-mono wafer and multi-wafer modules. The Company has also strengthened the cooperation with its strategic partners in order to obtain monocrystalline production capacity through such strategic partnerships while acquiring market share in the monocrystalline market through sales collaboration.				
Liquidity risk brought by the macro economy and the Company's own relatively high gearing ratio	The Company has tightened its communication with financial institutions to maintain secured financing. It has also enhanced its efficiency and increased cash flows from its production activities by promoting the quasi-mono wafer and the polysilicon produced by its Xinjiang production base. It has also stepped up the collection of trade receivables and tightly controlling its capital expenditures.				
Technological, research and development risks resulting from any delay in its research and development projects	➤ The Company has maintained the existing scale of FBR and CCZ. In particular, it is boosting the quality of FBR modules and testing their ability to work long cycles. As for CCZ, the Company focused on refining their production technique in order to improve quality, increase the reliability of domestic modules and explore applications beyond PV. Additional efforts have been made to research and develop better quasi-mono wafer crystal growth technique as well as to product promotion. The performance of polycrystalline black silicon products has been enhanced while costs dropped. The application of the black silicon technologies was also extended from polysilicon wafer to monocrystalline wafer and third-grade quasi-mono wafer. Furthermore, the Company will persist in improving its corporate image, shouldering its corporate social responsibility, monitoring market response, bolstering relationship with the media, and extending its social influence.				

To further improve risk management work, we forewarn of significant risks in the operation process with red, yellow and green risk signals and take actions through a well-established risk management process.



Risk Warning and Management Process

Compliance Management and Anti-Corruption

The Company combines internal and external training, and training and publicity to optimize the internal control management environment, enhance the legal operation awareness of managerial staff and employees at all levels, and promote compliance management of each business unit. During the reporting period, the Company successively carried out training and publicity activities on "risk identification, handling, and prevention in the process of enterprise listing", "application of the results of internal control optimization projects", "internal control and risk control (Publicity Week)", etc. We also carried out legal compliance training for listed companies for GCL-Poly Energy Holdings and its subsidiaries and affiliated companies. As of 31 December 2018, the Company provided 2,000 employees with legal compliance training for listed companies.

In addition, GCL-Poly attaches great importance to running a clean company and is dedicated to integrating ethical and compliance requirements to its daily operation. In strict accordance with laws and regulations, including the *Law of the People's Republic of China Against Unfair Competition* and *Anti-Monopoly Law of the People's Republic of China*, the Company developed and strictly conforms to its internal *Management Standards for Anti-Fraud and Whistleblowing*, which defined the types of fraud, the responsibilities of different departments in handling fraud, and handling processes for fraud and whistleblowing. The Company aims to establish a fraud prevention and control mechanism, advocate a corporate culture marked by integrity, and perform internal control effectiveness evaluation through a three-level internal control evaluation mechanism to reduce the chances of potential fraud.

The Company has established codes of conduct, including Employee Handbook, "Integrity, Culture, and GCL ten taboos" and "Employee Behaviors Standards", to provide employees with clear guidance with regard to their authority, confidential information, and moral behavior and enhanced the integrity culture through integrity training and anti-corruption training. As of 31 December 2018, the company has carried out nine training sessions for managerial personnel at middle-level and above, covering over 600 employees. Anti-corruption policy training for general employees was concluded by exams, covering 11,214 employees.

In addition, to enhance the integrity culture of the Company, we established whistleblowing channels for employees and undertook to never disclose the personal information of informers without their consent. During the reporting period, the Company received one report of fraud (real-name whistleblowing). In terms of this case, the internal control department of the Company acted in strict accordance with the Anti-Fraud and Whistleblowing Management Standards to investigate the matter and communicate and confirm with the informer and those involved in the matter about the results.

ESG Governance

The Company regards fulfillment of its responsibilities to society, the environment, and various stakeholders as the basis for promoting sustainable development. In the process of development, the Company improves its corporate responsibility structure, identifies stakeholders closely related to its own development, identifies their issues of concern and responds in an effective manner to enhance its the ESG performance.



Corporate Responsibility Concept

We believe that two-way, transparent and regular communication helps the Company maintain harmonious relationships with all stakeholders and strengthens mutual trust and respect, which lays a stable foundation for the Company's sustainable development¹. We have identified seven key stakeholder groups based on their impact on GCL-Poly's decision-making, and the influence of GCL-Poly's decision-making and actions on them, and their proximity to our operation (for example, contractually or geographically). In addition, according to previous reports, main strategies and businesses of the Company, and the communication and interviews with the key management personnel of GCL-Poly, we have identified and listed the following stakeholder concerns, communication channels and reporting frequency².

Stakeholder Group ³	Concerns⁴	Major Communication/ Feedback Channels	Reporting Frequency
Employees	 Employee rights and benefit and guarantees Employee occupational health and safety Diversity and equal opportunities Career development and training 	 Regular meetings Employees' meeting Performance review Internal publications (GCL magazine, GCLer newspaper, GCL's WeChat Public Platform) 	 Annual (performance review, employees' meeting) Quarterly (GCL magazine) Monthly (GCLer newspaper) Bi-weekly (regular meeting with the President) Weekly (regular meeting of a department)
Shareholders/ Investors	 Business development Corporate governance and risk management 	 General meeting Special meeting Investor's meeting Result announcement meetings Press release/ announcement Non-trade roadshow Trade roadshow One-on-one meeting 	 A general meeting is normally held once a year. In case of significant events, special meetings will be arranged Other meetings are held irregularly when necessary
Government Departments/ Regulators	 Business development Environmental compliance performance Employee occupational health and safety Community and charity work Corporate governance and risk management Business ethics and anti-corruption 	 On-site visits Meetings Phone 	• Irregular

- ¹ GRI 102-43
- ² GRI 102-42
- ³ GRI 102-40
- 4 GRI 102-44

Stakeholder Group ³	Concerns ⁴	Major Communication/ Feedback Channels	Reporting Frequency
Clients	 Product quality control Technology R & D Client services 	 On-site visits Meetings Client acknowledgement and exchange meetings E-mail Phone 	 Communicate with different clients by phone or e-mail every day Visit two to three clients each week Receive two to three clients each month
Business partners	 Technology R&D Supply chain management Industrial innovation Business performance Product quality management 	 On-site visits Meetings Supplier meetings Industry exhibitions 	• Irregular
Community members/ Organizations/ NGOs	 Environmental compliance performance Materials and water resources management Energy management and energy saving Sewage, exhaust and waste discharge Green house gas emissions Community contributions and charities Impact of business on communities 	 On-site visits Meetings Press release/public report 	• Irregular
Media	 Business development Industrial innovation Community and charity work 	 Press release/ announcement Conference Exhibition Luncheon Acknowledgement meeting 	• Irregular

• Interview

During the reporting period, we conducted eight in-depth stakeholder interviews, and distributed and collected 695 stakeholder questionnaires to gather, analyze and group major stakeholder concerns. Based on the 2017 report, changes in the external and internal macro environment, adjustments in the Company's businesses and strategies during the reporting period, as well as the results of the questionnaires, we identified the following 12 issues of high significance¹ upon adjustment to the 2017 materiality matrix²:

Materiality Matrix³



Significance of economic, environmental and social impact

	Francisia		Environmental issues		Product and Services		• Labour lance		
	Economic issues		Environmental issues		Responsibility Issues		Labour Issues		Social Issues
1	Business performance	4	Material and water resources management	9	Product quality control	14	Employee rights and benefit and guarantees	18	Contributions to the Community and charities
2	Corporate governance and risk management	5	Energy management and saving	10	Technology R&D	15	Employee occupational health and safety	19	Business impact on the community
3	Government support	6	Environmental compliance performance	11	Client services	16	Diversity and equal opportunities	20	Business ethics and anti- corruption
		7	Sewage, exhaust and waste discharge	12	Supply chain management	17	Career development and training	21	Contributions to ethnic unity
		8	Greenhouse gas emissions	13	Industrial innovation				

¹ Issues in red are of high significance

² GRI 102-49

³ GRI 102-47

Social Recognition

- ▶ In January 2018, GCL-Poly won the "Golden Hong Kong Stocks Award for Most Valuable Energy and Resources Company" at the 2017 "Golden Hong Kong Stocks Awards" Ceremony.
- ▶ In February 2018, GCL-Poly was accredited as the "Most Influential Brand Leader of the Year" at the 2017 China Energy Media & PR Conference.
- In March 2018, Funing GCL Photovoltaic was awarded the "China Photovoltaic Smart Manufacturing Demonstration Application Innovation Promotion Award" at the 2nd China Photovoltaic Green and Intelligent Manufacturing Summit.
- ▶ In April 2018, GCL-Poly won the "Star Enterprise of the Year", the only major award at the Shanghai Distributed New Energy Investment and Financing Summit.
- In April 2018, the wafer cutting plant of Yangzhou GCL Photovoltaic Technology Co., Ltd. was honored as "National Pioneer Worker" by the All-China Federation of Trade Unions.
- In May 2015, the second-generation "TS+" black silicon wafer products of GCL-Poly was granted the "Terawatt Diamond Award", the top award of the "Top 10 Highlights" presentation of the 2018 SNEC Exhibition.
- ▶ In July 2018, GCL-Poly's 2016 Environmental, Social and Governance Report was given 4.5 stars by the CASS-CSR Report Ratings Committee.
- In July 2018, Xuzhou GCL Solar Energy Co., Ltd. ("Xuzhou Solar") was listed on the "Top 100 Chinese Electronic Information Enterprises" for the fifth consecutive year at the 2018 Top 100 Chinese Electronic Information Enterprises Awarding Ceremony & the Integrated Informatization and Industrialization Development Summit.
- In August 2018, GCL-Poly was given the "Photovoltaic Industry Technological Contribution Award" at the Double Glass Bifacial Industrial Chain Technology and Application Seminar & Photovoltaic Power Station Asset Management and Overseas Market Investment Strategy Seminar.
- ▶ In September 2018, Jiangsu Zhongneng Polysilicon Technology Development Co., Ltd. ("Zhongneng") was awarded the 2017 Jiangsu Province Quality Award at the Jiangsu Province Quality Control Conference.
- In September 2018, the Pilot Project for Intelligent Polysilicon Factory of Zhongneng was the only entity from Xuzhou, Jiangsu Province to be listed among "pilot projects for intelligent manufacturing in 2018" issued by the Ministry of Industry and Information Technology.
- In October 2018, the third-generation solar-energy-grade high-performance polysilicon ingot and wafer research, development and industrialization project of Xuzhou Solar won the second prize of the 2018 China Energy Research Society Energy Innovation Awards.

- In October 2018, GCL-Poly received the sole Best Research and Development Team of the Year as well as the Outstanding Photovoltaic Material Enterprise of the Year at the 10th "Night of GCL" dinner party of Wuxi New Energy Exhibition & "Solar Energy Cup" CREC Annual Awards Ceremony 2018.
- ▶ In November 2018, GCL-Poly won the "Best Brand Value in the High-Tech Industry of China" and the "Outstanding PV Material Supplier" at the OFweek China High-tech Industry Conference 2018.
- In November 2018, 12 plants under Suzhou GCL-Poly Solar Power Investment Ltd. and Zhongneng Polysilicon were included in the 2018 List of Pilot Intelligent Plants in Jiangsu Province granted by the Industry and Information Technology Department of Jiangsu.
- In November 2018, GCL-Poly Energy Holdings Limited received the 2018 Outstanding Contribution Award at the 2nd Meeting of the 2nd Board of Directors & Award Presentation Ceremony of the China Photovoltaic Industry Association.
- In December 2018, GCL-Poly was honored as one of the "2018 Global Top 500 Technology Innovation Enterprises in New Energy Category" at the 2018 International Energy Forum and the 8th Global Top 500 New Energy Enterprises Summit.
- In December 2018, GCL-Poly was one of the Top 25 Global Renewable Energy Leaders for 2017 announced by Thomson Reuters, a global resource platform.

As a world-leading developer and manufacturer of highefficiency photovoltaic materials, GCL-Poly is committed to building monocrystalline silicon and polysilicon projects that require low investment and operating cost, produce satisfactory comprehensive benefits and are highly intelligent through developing smart manufacturing, increasing investment in R&D and technological transformation, and providing high-quality customized products and services. As the Chinese PV industry transforms from highspeed development to high-quality development, GCL-Poly actively responds to market changes, forges ahead, and continuously innovates. The Company begins to increase efforts in low-cost high-quality projects, grasp and guide the direction of high-efficiency photovoltaic materials technology, and lead middle and downstream partners to bring highquality energy to millions of households.



Product Quality Control

The Company acts in strict accordance with law and regulations on product responsibility including the *Product Quality Law of the People's Republic of China, Standardization Law of the People's Republic of China* and *Implementing Rules for the Manufacturing License for Industrial Products.* It has developed internal policies including *Corporate Standards System, Standard Development Rules, Silane Gas Standards and Solar Grade Polysilicon,* and set out detailed processes for raw material screening, production optimization, and management and monitoring to effectively control product quality and ensure the stability and reliability of upstream products as a solid foundation for subsequent photovoltaic products and the operation of solar farms.

We adhere to standardized production, adopt delicacy management in procurement and production processes, and constantly pursue higher product quality. During the reporting period, there was no violation against rules on the health and safety of products and services.



Procurement

Control the quality of raw materials, arrange incoming inspections according to procurement contracts. Materials that pass the incoming inspection will be admitted. Materials that fail to pass the incoming inspection must be returned or replaced



Production process

Perform a feasibility assessment on the quality requirements and technical characteristics of silicon wafers

Smart Production

Based on standardized production and delicacy management, we vigorously explore and develop smart manufacturing. Through the intelligentization of the production system, logistics system, and information system, we realized the transformation to smart manufacturing. We continuously improve our smart manufacturing capability to save manpower and significantly improve production efficiency, driving steady improvement in product quality.



Smart Production

The analysis of the VSM value chart helps intelligently guide the production process.

Smart Logistics

- The application of AGVs, manipulators, conveyor lines and other equipment have made the whole process series plus the mobile production mode possible.
- Construct an automated warehouse in the packaging logistics stage.

Smart Information

 Through information management systems such as Alibaba Cloud, RFID, MES, and equipment management systems, all production process information is connected in series to build a blueprint for GCL's smart information system.
 Through the combination of small silicon wafers and Alibaba Cloud big data, the entire production process is monitored through real-time acquisition and upload of production data, real-time and long-term multi-dimensional analysis.

analysis. 3. Through Alibaba Cloud multivariate analysis algorithm model, the product quality is improved by real-time monitoring of all stages that impact the product quality.

Suzhou GCL Photovoltaic Technology Co., Ltd. Won "Pilot Intelligent Plants in Jiangsu Province" in 2018

In 2018, the smart manufacturing team of Suzhou GCL Photovoltaic Technology Co., Ltd. piloted the following projects with 12 workshops, i.e. automatic ingot examination line, RGV of degumming and chip inserting, robotenabled automatic glue, integrated cleaning and sorting, central dispatching system for wafer cutting+full-process AGV, automated single-box packaging+automated pallet filming and packaging, automated loading and unloading for wafer cutting robots, RFID automated information collection, plate-free degumming, and smart warehousing. Each is new to the solar power industry. The team has reached the most advanced smart manufacturing level and promotion conditions in the slicing sector. Specifically, RFID automated information collection reduces the risk of human error and data collection and analysis of carriers effectively improves product quality.

We verified and implemented each project as planned and achieved satisfactory results. For example, our per capita efficiency increased by 30%, automation rate increased by 96%, and thereby received "Pilot Intelligent Plants in Jiangsu Province" in 2018.



Our achievements:

During the reporting period, the qualified product rate of the Company was 94%

During the reporting period, the product return and exchange rate was lower than 0.30%

Innovation and R&D

Technology R&D Management

GCL-Poly focuses on cultivating a professional and innovative R&D team to constantly explore cutting-edge technologies and diligently research into polysilicon, ingot grain growth, silicon wafer cutting and silicon wafer surface improvement in order to reduce cost, improve efficiency, and help GCL-Poly enhance product quality and develop core competitiveness with advantages in innovation. We spare no effort to promote in-depth integration of information technology and manufacturing technology and keep with the innovation era of the manufacturing industry. We developed policies and systems on S&T management, including *Science and Technology Work Management Standards, Scientific Research Projects Management Standards, Technological Transformation Management Standards, and Technological Achievements Incentive Management Measures*, to regulate the R&D, transformation of S&T achievements, incentives for and evaluation of S&T achievements of the Company.



Incentive Management Process of Technological Achievements

To encourage all employees to engage in research and innovation in a continuous and effective manner, GCL-Poly pays great attention to the protection of intellectual property rights in the R&D process and acts in strict accordance with laws and regulations including the *Patent Law of the People's Republic of China, Copyright Law of the People's Republic of China*, and *Detailed Rules for the Implementation of the Patent Law of the People's Republic of China*. The Company actively standardizes corporate intellectual property management, and has issued documents including the Intellectual Property Management Standards, Trademark Management Standards, Patent Management Measures, Trade Secret Management Measures, and Intellectual Property Incentive and Accountability Management Measures, and established an effective intellectual property management process. In addition to ensuring dedicated personnel and funds to intellectual property management, we actively develop, utilize, manage and protect intellectual property and effectively promote the innovation level of the Company.

Our achievements

During the reporting period, the Company invested a total of RMB945.53 million in technological transformation and R&D

During the reporting period, the Company applied for a total of 97 patents and granted 103 patents As of 31 December 2018, the Company has applied for 1,146 patents worldwide and was granted 646 patents

Innovation and R&D Achievements

Through long-term research and exploration, R&D projects of the Company increased efficiency, reduced cost and solved technical problems. During the reporting period, we strengthened efforts in R&D in polysilicon, ingot growth, wafer cutting, and wafer surface improvement and achieved remarkable results.

GCL-Poly's Key R&D Projects in Polysilicon in 2018

Hydrochlorination production capacity enhancement project: The old hydrochlorination facilities of GCL Poly produced low yield compared to that of other companies. Under the hydrochlorination production capacity enhancement project, the Company cooperated with external institutions to improve the fluidised bed components of existing 50,000-tonne and 100,000-tonne hydrochlorination facilities. As a result, we improved the yield of TCS, increased our production capacity and reduced the cost. After the transformation, we increased the production capacity of the entire hydrochlorination facilities by approximately 20%.



Silicon ribbon crushing technology: To meet the increasing demand for fine-particle materials for monocrystalline silicon products in the downstream market, GCL-Poly conducted R&D in silicon ribbon crushing technology. We researched into and experimented with three methods, i.e. machinery-based crushing, temperature difference-based crushing and high-pressure pulse crushing, to optimize the distribution of crushed particles. According to the results of the experiments, all three methods are able to produce adequate particles for subsequent monocrystalline silicon processes. During actual production, the crushing method and parameters utilized are based on the needs of downstream customers to achieve the best economic benefits.



Fluidised bed reactor: To speed up the R&D and industrialization of the fifth-generation silicon particle fluidised bed, we make full efforts to solve nozzle blockage, wall deposition, stagnation, slugging and other problems in the production process. GCL-Poly developed and produces the fluidised bed with the largest production capacity in the world. A single set of reactors produces more than 5,000 tonnes of products each year, and the reducibility power consumption per unit is lower than 3kwh/kg. The facilities had been in operation for four months by the end of 2018. During the implementation of the project, we have overcome technical bottlenecks of large-scale silicon particle production such as equipment amplification, control of product diameter and purity, wall deposition, internal tube rupture, etc., breaking the technological monopoly of developed countries and filling the technological gap for the Chinese silicon particle industry. The project won the Second Prize for 2018 China Nonferrous Metals S&T Achievements and the Second Prize for Jiangsu Provincial Science and Technology Award.



GCL-Poly's Key R&D Projects in Ingot Growth in 2018

Octagonal silicon ingot and low-resistance co-doping technology: To meet the market demand for highefficiency silicon wafers, GCL-Poly worked on octagonal silicon ingots and low-resistance co-doping technology for PERC, and creatively designed the octagonal hot zone. As a result, we increased the output of traditional GT furnaces by 20% and reduced the cost by RMB2/kg. According to battery client performance, the average efficiency of octagonal low-resistance silicon wafer is 0.05–0.1% higher than that of conventional wafers. Degradation 5KWH is reduced to 0.9%. The linear efficiency of PERC battery is increased by over 0.1% on average. With MBB technology, over 70% of modules can reach 300W, which promotes the 300W era of polysilicon battery.



Third-generation quasi-mono wafer technology: GCL-Poly made great efforts to develop third-generation quasimono wafer technology that can be industrialised. The Company developed new seed crystal splicing technology, crystal boundary engineering and splicing technology to reduce dislocation multiplication and increase the ratio of quasi-mono wafer. At present, the difference between the efficiency of quasi-mono wafer and CZ monocrystalline silicon wafer is 0.3% maximum, so that quasi-mono wafer can deliver the same wattage as monocrystalline silicon wafer. The third-generation product was also much more effective than the previous two generations. Later, GCL-Poly and GCL Integrated Technology Co., Ltd. jointly released a new high-efficiency quasi-mono wafer module in the United States. The product was well received by the market.



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FULFILL RESPONSIBILITIES AND SUPPLY HIGH-QUALITY ENERGY

GCL-Poly's Key R&D Projects in Wafer Cutting in 2018

As the leader and trendsetter of diamond wire wafer cutting, GCL-Poly has increased efforts to enhance the efficiency and application of diamond wire wafer cutting. We reduced disruption due to wiring error by adjusting the wire structure of the diamond wire wafer cutting equipment. We enhanced the quality of diamond wire and resultantly the efficiency of diamond wire wafer cutting by screening the shape of brittle materials and optimizing the plating process. The project improved the cutting efficiency of solar silicon wafers by 40% and furthered reduced labor costs, equipment depreciation costs and general operating costs.

At the same time, we upgraded the fourth-generation Hennecke sorting machine which was used for examining wafers cut by multi-wire sawing. As we switched from multi-wire sawing to diamond wire cutting, the surface of the wafer became brighter. As a result, the machine was not sufficient to detect hidden cracks in diamond-wire cut wafers. After we upgraded the machine, the false positive rate dropped to 0.43% and the omission rate was 0.12%. The detection capability of the Hennecke machine for diamond-wire cut wafers was equivalent to a dedicated machine in this regard.





GCL-Poly's Key R&D Projects in Wafer Surface Improvement in 2018

The Company developed high-efficiency light-trapping nano-cellular black silicon wafer production technology, which could perfectly solve the texture problem of diamond-wire cut wafers by texturing a sub-micron structure on the surface of the wafer and thus improving its light-trapping performance. As a result, the photoelectric conversion efficiency of black silicon battery increased from 19.80% to 20.25%. We can further improve the photoelectric conversion efficiency by combining the black silicon technology, emitter electrode, and rear surface passivation, and thereby narrowing the photoelectric conversion efficiency gap between monocrystalline silicon wafers and polysilicon wafers, and making our wafers more competitive. At the same time, continuous R&D efforts in low-cost monofacial black silicon technology further reduced the cost of black silicon, which was RMB0.1/piece lower than bifacial black silicon.



Conventional surface VS Nano-cellular surface

Customer Service

GCL-Poly is in constant pursuit of product quality to effectively cater to the customization needs of customers and support the excellence and development of customers. Adhering to the principle of "embracing customers", we continuously improve the professional quality of our customer service personnel and optimize customer communication channels to meet the needs of customers. We will listen to customers' opinions and gather customer's needs as soon as we can, formulate solutions, get back to customers in a timely manner, and thereby win the trust and recognition of customers and build harmonious and friendly customer relationships.

Customer communication

We conduct daily customer communication mainly through regular and irregular mail, telephone, visit to customers, customer audit at GCL-Poly, etc. At the same time, we conduct segment customer analysis and overall demand analysis to provide customers with practical feedback and improved products. During the reporting period, we incorporated quarterly visits on product quality into customer communication channels to ensure that customer feedback could be received in a timely manner and thus improving customer satisfaction.

Subdividing Customer Analysis

Each project company sends out surveys to our customers or organises visits every six months to ask for customers' comments and get informed of industrial demand. We also investigate our customers' satisfaction degree with our products and service.

Analysis of Overall Demand

The Management Center organises customers' forum once a year with relevant leaders in each project company and relevant functional staff co-participating and listening to our customers' demand and expectation.

Feedback and Optimization

GCL-Poly undertakes statistical analysis to the surveys and discussion results, identifies customers' comments and demand and thus determines the direction to which the Company should improve. We send out "report on correction and prevention measures" and supervise relevant departments' implementation.
FULFILL RESPONSIBILITIES AND SUPPLY HIGH-QUALITY ENERGY

A well-established customer communication mechanism ensures the timeliness of customer feedback and complaint reception. In response to customer opinions and complaints, we established and continuously improved our customer complaint handling process to timely handle problems and develop preventive measures, and thereby enhancing customer satisfaction in all aspects.



Customer Complaint Handling Process

During the reporting period, in order to reduce communication barriers with customers and provide more professional and accurate solutions to the problems of customers, we have taken the following measures:

- Improve the response mechanism for pre-sales and after-sales technical service needs.
- Equip customer service personnel with stronger professional skills by organizing regular training on the matching processes of battery manufacturers and component manufacturers.

Privacy Protection

As the Company provides customers with quality services and continuously improves customer services, it also pays attention to customer privacy protection. We have taken the following steps to protect customer privacy:

- 1. All after-sales data is submitted to the SAP EC (Enterprise Controlling) system.
- 2. To ensure the security of data on office computers, the Company adopts a "one person one computer" policy. The data in any computer cannot be exported to a USB drive. Therefore, everyone except relevant personnel have no access to customer information.
- 3. Replace specific customer names with codes such as customer A/B/C when providing data comparison to customers to avoid data leak.

Our achievements:

During the reporting period, the customer satisfaction score of the Company was 94.40 points, which has been on the rise for four consecutive years During the reporting period, the Company received 29 customer complaints and settled 29 customer complaints, a 100% after-sales problem settlement rate

Improving environment has been a shared concern of the government as well as the general public. As an enterprise in the green-power field, GCL-POL has always borne in mind the mission and dream of "Bringing Green Power to Life". We pay attention to the influence of our products on environment and keep reducing the possible negative effects and implement the whole-process green production management covering design, production and operation. With continuous efforts to enhance our staff's awareness of low-carbon and environment conservation, we commit ourselves to implementing the green development philosophy that "Lucid Waters and Lush Mountains are Invaluable Assets"



Environmental Management

System Management

The Company attaches great importance to environmental protection and implement "responsible environmental protection". We strictly abide by laws and regulations such as the *Environmental Protection Law of People's Republic of China, Water Pollution Prevention and Control Law of the People's Republic of China, Air Pollution Prevention and Control Law of the People's Republic of China, Air Pollution Prevention and Control Law of the People's Republic of China on the Prevention and Control of Environmental Pollution by Solid Waste.* We formulate relevant management measures, set up environment and security units to supervise and control environmental problems emerging from the process of production and operation. During the reporting period, we have made adjustments to our internal environmental regulations, and based on the policies of each operation, we have revised the subsidiaries regulations as shown in the following:

GCL-Poly Internal Policy Revision During the Reporting Period

► GCL-Poly:

• Revised regulations:

Environmental Protection Regulation, Regulation on EHS of Projects, Regulation on Inspection and Hidden Danger Control, Education Management Regulation, Provision of Emergency Management, etc;

Revised contingency plans:

Contingency Plan for Hazardous Chemical Incident, Contingency Plan for Environmental Pollution Incident, Contingency Plan for Radiological Incident, etc.

Subsidiaries:

- o **Sichuan Golden Concord:** revised and released 15 regulations on safety and environmental protection;
- o Xinjiang GCL: developed and released 18 regulations on environmental protection management;
- o GCL PV Materials (Xuzhou): revised eight green management standards;
- o **Xuzhou GCL Solar Energy:** updated two environmental management regulation documents and one regulation document of greenhouse gas emissions;
- o Yangzhou GCL Photovoltaic: revised four regulations on green and safe production management;
- o **Zhongneng Polysilicon:** revised 24 environmental protection management regulations and developing one provision.

Increasing Awareness

Initiated by the Company and responded by units at all levels, we hold training sessions on work safety and environmental protection, organize and carry out environmental protection activities to increase employees' awareness of work safety and environmental protection, enhance their capability of environmental risk prevention, and convey the concept of green and environmental protection. During the reporting period, we have invested RMB381,000 and completed environmental protection training of 23,726 employees.

Xinjiang GCL holds training and themed publicity activity of Law on Environmental Protection and "World Environment Day of June 5th"

In June 2018, Xinjiang GCL held training and themed publicity activity of Law on Environmental Protection and World Environment Day. On that day, Xinjiang GCL hanged banners of environmental protection on site, sent message of environmental protection via WeChat official account, projected the theme "I am the practitioner of the Initiative 'Building a beautiful China'" onto the computer screen of Control Room. It also organized staff to study the *Law of the People's Republic of China on Environmental Protection* and other laws and regulations, environmental accidents and cases, and "Eco-Environmental Code of Conduct for Citizens" made by the Unit. With activities mentioned above, Xinjiang GCL has created an atmosphere in which all the staff pays attention to, support, and participate in environmental protection, enhanced the awareness of environmental crisis, and increased employees' awareness of ecological civilization. Meanwhile, each department, taking the themed activity of "World Environment Day" as an opportunity, actively organizes environmental protection activities in construction, residential and office areas to create a clean, tidy and comfortable working and living environment.



Our achievement:

During the reporting period, the coverage rate of environmental protection training was 85%

Green Production

GCL-Poly pays attention to the possible influence of its products on environment. While committed to improving quality and reducing costs, it makes efforts to save energy, reduce consumption, and achieve recycling of materials. As an industrial leader, it tries to integrate China's polysilicon to the world's highest level. GCL-Poly controls the use of resources and discharge of pollutants throughout the whole process of design, production and operation, sets up and puts into practice internal policies such as *Management Regulation for Three Wastes* and *6S Management Standard for Office Areas* to standardize the management of production and operation. In order to improve its capability of environmental protection, GCL-Poly also actively puts manpower, finance and material resources into development of technology and equipment.

Water Resources and Wastewater Management

Strictly abiding by the *Water Law of the People's Republic of China*, the *Water Resources Protection Law of the People's Republic of China*, the *Water Pollution Prevention and Control Law of the People's Republic of China* and the *Law of the People's Republic of China on Environmental Impact Assessment*, we are committed to reducing water consumption while ensuring capacity of production, and to reducing the negative effect of production and operation on environment. We have developed and implemented internal policies including *Control Procedures of Wastewater Discharge, Control Procedures of Wastewater Discharge in the Plant, Regulation on Energy and Water Conservation* and *Comprehensive Wastewater Discharge Standard*. On the basis that rainwater and sewage are separated and rainwater is recycled, we test the concentration of pollutants in the total discharge outlet, so that we ensure all types of pollutants are satisfied the standard of being discharged into a municipal sewage treatment plant.

Regarding project management, we adopt a new cooling technology. We promote the use of water-saving equipment and appliances, and choose the sewage treatment process featuring stable operation and low energy consumption to promote water recycling and achieve zero discharge of wastewater. In addition, in the slicing process, we carry out research on and implementing the "New Operation Plan of the Diamond Wire Slice Slurry System". While meeting the demand to increase production capacity, we, through the experiment on and demonstration of the small circulation system and the coolant performance test of gradual introduction of low chemical oxygen demand (COD), we realize the control of COD from the source of use, thereby reducing the COD value of the discharged sewage and the sewage treatment pressure, and ensuring that the effluent water quality meets the standards.

Wastewater Treatment in Xinjiang GCL

Due to the limited water resources in Xinjiang, we invest in the construction of domestic wastewater treatment facilities and production wastewater treatment facilities to process the wastewater from the production activities of the daily business operation of Xinjiang projects and from employees' live. By doing so, we can ensure that all processed wastewater can be reused and realize "No Discharged" of wastewater.



Water Resources	Unit	2017	2018
Tap water consumption ¹	10,000 tonnes	711.55	648.96
Surface water consumption	10,000 tonnes	559.99	433.59
Recycled water consumption	10,000 tonnes	34,474.77	133,336.16
Wastewater discharge	10,000 tonnes	879.58	830.78
Total water consumption density per			
megawatt silicon wafer production	Tonnes/MW	0.0532	0.0448
		(Ap. of 21 [accombor 2019

(As of 31 December 2018)

Our Achievement:

During the reporting period, the total amount of recycled and reused water by GCL Poly has increased from 344,747,700 tonnes in 2017 to 1,333,361,600 tonnes, up by 286.76%

¹ GRI 102-48 In this year, the Company revised the data unit of water usage in 2017, resulting in the change of water usage.

Material Management

During the process of production and operation, we need to use dozens of materials, such as silicon powder, silicon carbide and steel wire. To ensure the optimum cost, quality and environmental friendliness, we carry out full experiments on each material. We select environmentally-friendly materials while ensuring production and operation. At the meantime, we actively develop new technologies and reduce material consumption through the improvement of production technology. By using the diamond wires, during the reporting period, we decreased the use of silicon carbide dramatically during the cutting process.



Innovative Achievement - Material

We have increased our material recovery rate from 50% to 100% by using the ultra-large-scale clean production technology of GCL polysilicon with independent intellectual property rights. This technology has been adopted by Zhongneng Polysilicon Base of 60,000 tonnes and Xinjiang GCL Base of 60,000 tonnes to achieve the full-recycling of materials. In addition, the Xinjiang base pays attention to the matching between technique and equipment and reduces energy consumption. Moreover, it independently develops techniques to recycle materials and achieves zero-discharge of materials.

Material	Unit	2017	2018
Silicon ingot	Tonnes	45,938.42	120,538.22
Silicon carbide	Tonnes	13,356.36	1,296.96
Dicing solution	Tonnes	12,356.36	3,213.84
Packaging materials	Tonnes ¹	674.64	4,361.19
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(As of 31 December 2018)

Waste Management

According to the "Three Waste" Management Regulations and the Management and Control Procedures for Waste and Hazardous Waste, we categorize general waste and hazardous waste. In addition, we require all subsidiaries to conduct classified collection of recyclable and non-recyclable waste, and invite qualified recycling and operating companies to recycle and comprehensively utilize the waste. Moreover, we strictly requires that all project contractors take the responsibility to sort and recycle flammable materials and construction waste in their operation areas, and clean waste in a centralized manner to reduce the negative impact of waste on the environment.

Waste ²	Unit	2017	2018
Hazardous waste	Tonnes	15,882.62	946.83
General waste (Non-hazardous waste)	Tonnes	43,834.10	28,549.69
Recyclable waste	Tonnes	/	42,550.94

(As of 31 December 2018)

Exhaust and Noise Management

Pursuant to the Integrated Emission Standard of Air Pollutants, the Emission Standard of Air Pollutants for Boilers, the Procedures for Controlling the Production Exhaust Emissions, and other laws and internal policies, we carry out exhaust management. For the tail gas generated in the production process, we mainly recycle it through the exhaust absorption devices to reduce the pollution to atmospheric environment. For the dust generated in the production process, we use dust collectors, dust removal and purification devices to minimize its damage to the health of operators.

High-tech Nano Exhaust Treatment

GCL High-tech Nano New Material Industry Group Company (hereinafter referred to as the "High-tech Nano") affiliated to Zhongneng Silicon absorbs the hydrogen chloride gas and chlorine gas from the production process through the new reaction tail gas absorption treatment plant. At the same time, High-tech Nano collects and treats non-organized dust by the cloth bag filter in the packaging workshop. Through a series of waste gas treatment devices, High-tech Nano has achieved:

- ► The absorption efficiency of hydrogen chloride by the water scrubbing tower is 60%. The treatment efficiency of hydrogen chloride by the alkaline tower is 99%. The overall efficiency is 99.60%;
- ► The treatment efficiency of chlorine by a single alkaline tower reaches 99.90%, and the overall efficiency is 99.99%.
- ¹ GRI 102-48 In 2017, the disclosing unit of packaging materials in the report was actually "kg". In 2018, the Company took "tonnes" as the statistical unit of packaging materials, and expanded the statistical scope, resulting in an increase in the use of packaging materials.
- ² In 2018, due to the dissolution of some subsidiaries, it was difficult to collect waste data, which resulted in a decline of this part of the statistical data.

Exhaust Treatment in Xinjiang GCL

The process waste gas, replacement purging waste gas, accident waste gas and waste generated by equipment protection of Xinjiang GCL projects need to enter the process waste gas treatment system, and be collected through the gas collection hood and then be washed through the water ejector and washing tower. After treatment, the removal rate of hydrogen chloride is up to 99%, and the processed waste is discharged through a 23-meter-high exhaust pipe to reduce its pollution to the atmosphere.

Emission	Unit	2017	2018
Nitrogen oxides Sulphur oxides/sulfur dioxide	Tonnes Tonnes	94.97 2.70	126.00 1.44
Dust	Tonnes	16.07	24.03

(As of 31 December 2018)

Low-carbon and Environmental Conservation

With gratitude for resources on the Earth, we value all the resources provided by the Nature. We strictly observe the *Law of the People's Republic of China on Conserving Energy, the Electric Power Law of the People's Republic of China on Promoting Clean Production, the Renewable Energy Law of the People's Republic of China, the Decision of the State Council on Strengthening Energy Conservation, the Notice of the State Council on Further Enhancing the Efforts to Phase out Outdated Production Capacities, the Measures for Key Energy-Consuming Units to Conserve Energy and for Key Electric power-Consuming Units to Save electric Power, and so on. We also formulate internal policies such as <i>Regulations on Energy and Water Conservation* and *Manual of Energy Regulation* and put them into practice. With standardized and effective management of energy and via approaches of awareness enhancement and technology upgrading, we have reduced energy consumption and improved energy efficiency.

The Project to Improve the Quality of Polysilicon and Reduce Energy Consumption

We implement a project which can improve the quality of polysilicon and reduce energy consumption at the same time. To that end, we selectively spray and polish the inner wall of the reduction furnace by using specific spraying materials which bring no pollution to products. By doing so, we shield metal ion dissipation of metal underlayer material and achieve heat reflection effect. After the implementation of the project, the resistivity of polysilicon increases by more than 10%, and the electric power consumption per kilogram of polysilicon decreases by about 5%.



In addition, we call on our staff to reduce energy consumption in their daily work and life through the green office initiative.





Encourage employees to travel by public transports instead of private cars.

Energy	Unit	2017	2018
Coal	10,000 tonnes	1.78	1.47
Natural gas	10,000 cubic meters	7,286.78	4,575.82
Diesel	Tonnes	35.10	15.77
Purchased Electricity ¹	10,000 kWh	423,186.21	287,344.48
Self-generating electricity	10,000 kWh	270,001.00	287,479.66
Steam	Tonnes	4,052,168.80	3,220,137.00
Direct energy consumption	Tonnes of standard coal	622,836.71	480,219.30
Indirect energy consumption	Tonnes of standard coal	520,095.86	353,146.40
Comprehensive energy consumption	Tonnes of standard coal	1,142,932.57	833,365.70
Comprehensive energy consumption density per megawatt silicon	Tonnes of standard coal/MW		
wafer production		47.82	11.88
Scope 1 greenhouse gas emissions	Equivalent to 10,000		
	tonnes of CO ₂	0.80	0.72
Scope 2 greenhouse gas emissions	Equivalent to 10,000		
	tonnes of CO ₂	294.44	197.50
Total greenhouse gas emissions ²	Equivalent to 10,000		
	tonnes of CO ₂	295.24	198.22
Total greenhouse gas emissions density	Equivalent to 10,000	220.21	
per megawatt silicon wafer production	tonnes of CO ₂ /MW	0.0124	0.0082

¹ GRI 102-48 In this year, the Company made a unified revision to the statistical unit of purchased electricity in 2017, resulting in changes purchased electricity's value in 2017.

² GRI 102-48 This year, the Company made a unified revision of the purchased electricity in 2017, which resulted in the change of the greenhouse gas emission value.

GCL-Poly regards talents as the most precious resource in enterprise development process, and the driving force for its lasting and sustainable operation. We strive for a standardized, orderly, fair and incentive human resources operation system in strict compliance with the relevant human resources laws and regulations. Besides, we hope to provide a safe, healthy and diversified working environment for employees and enable each and every employee to achieve his or her career aspirations by creating a "borderless" cooperative culture and establishing a fair talent selection mechanism.



Employee Overview

We firmly believe that talent is one of the important driving forces for our continuous development and progress, as well as the primary wealth for enterprise development. We have internally formulated the *Recruitment Management Standards* and the *Internal Recommendation Management Standards* for the purpose of standardizing the management of talent recruitment. In recruitment, we would screen candidates based on academic qualifications, experience, skills, potential and interview performances, and do not consider other factors such as gender, age, marital status, race or disability. Besides, we strictly abide by the requirements under the *Labor Law of the People's Republic of China* and strictly prohibit the employment of child labor and forced labor. In the case of any illegal use of child labor, forced labor, and discrimination, etc., we will impose disciplinary sanctions in accordance with the relevant provisions.

During the reporting period, there were 11,579 employees in the Company, specifically as follows:



Number of Employees by Age Group (Person)



Number of Employees by Ethnic Background (Person)



Number of Staff by Position Levels (Person)



Number of Employees by Educational Background (Person)



Further, we have vigorously and strongly promoted local recruitment policy and implemented proportional recruitment of employees from Han and minority nationalities. During the reporting period, the proportion of employees from minority nationalities in GCL-Poly has been rising for three consecutive years:



Compensation and Benefits

We respect human rights, strictly abide by the labor standards and relevant laws and regulations of the business operation bases worldwide, and safeguard the legitimate rights and interests of employees according to law. Based on the *Social Insurance Law of the People's Republic of China, the Salary Management Standards for PV Enterprises, the Benefits Management Standards and the Employee Reward and Punishment Management Standards* and other laws and regulations, as well as the Company's internal management system, we have unified management of employees' compensation and benefits. In 2018, we amended the *Employee Attendance and Vacation Management Standards* to ensure legitimate rights and interests of employees and promote open and transparent management of human resources.

In order to show our cherish for talents, we provide the following benefits for employees based on comparison with internal and external industrial peers in benefit level:



Provide employees with regional subsidies based on the project operation area;



• Provide employees with pension insurance, medical insurance, work injury insurance, unemployment insurance, the Housing Provident Fund, commercial medical insurance, employers' liability insurance, etc.;



- Ensure that employees are entitled to legal holidays;
- Ensure that ethnic minority employees in project operations areas are entitled to holidays of their ethnic groups;
- Ensure that employees are entitled to parental leave;



- Ensure that pregnant employees are not assigned to work night shifts;
- Ensure that pregnant employees can enjoy maternity leave and pay and return to their previous position;
- Provide lactation rooms and breastfeeding breaks for female employees.

Benefits of Employees for Xinjiang Project		
Regardless of its abundant natural resources and magnificent scenery, Xinjiang base has harsh natural environment. At present, the Project only involves more than 800 employees, half of them are from Xuzhou, while the other half is a newly emerging force absorbed by GCL-Poly based on localization through on-campus recruitment and directed education of vocational colleges.		
 Benefits of Employees Supporting Xinjiang Project To subsidize the employees supporting the Xinjiang Project, we provide the following benefits for the employees involved in the Project: Grant travel allowance and home leave to Xinjiang Project personnel appointed by the Group, implement the policy of "45-day attendance and 15-day vacation", effectively avoid the objective conditions of vast territory and remote project site in Xinjiang, and reimburse the transportation expenses incurred for family visit; Encourage family members of employees under the Project to work in Xinjiang together; Grand subsidies ranging from RMB6,800 to RMB20,000 based on position levels; Entitle the children of employees under the Project to educational grants in primary and secondary schools. 	 Benefits of Employees from Minority Nationalities for Xinjiang Project In order to show our respect for minority customs, we offer the following benefits to minority employees in Xinjiang Project: Open Muslim Restaurant; Set up a one-to-one oriented guidance mechanism; Observe minority holidays; Set an excellent example for minority personnel. 	

In addition, despite the common downturn in the peer market, we still maintain our original benefits, salary, bonus and post, and keep staff morale and retain key talents through corporate culture promotion and model power transmission. During the reporting period, the new of the Company were as follows:

Number of New Hires by Age Group (Person)



Talent Development

The rapid scientific research iteration in the new energy industry imposes practical challenges to both enterprises and talents. We hold that enterprises need to provide fertile soil for talent growth, so as to promote employees to enhance their abilities and give full play to their talents in their work through training and education, performance management, and incentive mechanism. In order to meet the development needs of employees in different stages and fields, we manage employee development based on *Training Management Standards, Performance Assessment Management Standards for Functional Personnel, Measures for Management of Promotion and Promotion of Employees* and *Internal Recommendation Management Standards.*

Talent Training

In 2018, GCL-Poly launched the Leadership — New Leaders Project, which was designed to enhance the strategic insight, operation capacity and market awareness of senior managers, thus providing the supporting professional competence for the third strategic transformation of the Group. In addition, the Company established GCL University for customized training for employees of different levels. During the reporting period, the total number of employees covered by training was 83,296, with the number of training hours totaling 15,940, the average length of training time per employee was 72 hours.



GCL-Poly Employee Training System

The specific training objectives and contents for new employees, middle management and senior management are as follows:





"Master Instructing Apprentice" Employee Training

For the purpose of improving and enhancing the skills of operators, the Company adopts the "Master Instructing Apprentice" employee training mode. The skilled masters guide and lead the "apprentice" to hone the operating skills in the actual operation, which enables the newcomers to constantly learn skills while such masters can also continuously identify and improve the possible deficiencies in skills operation, thus ensuring the continuous skills improvement of our operators.



Employee Promotion

We value the efforts and contributions of employees, and have established a sound performance management and career promotion mechanism to attract, retain and motivate them. We provide employees with career development channels for different sequences, such as "professional sequence", "management sequence", "technical sequence" and "operation sequence", and employees can be transferred among different sequences after passing certain examinations. In order to ensure the professional level and encourage employees to continuously improve themselves, we require that employees in "management sequence" must reach a certain level in "professional sequence" before they can be promoted in "management sequence". In addition, in the event of lateral transfer of employees, we conduct training in management theory through "GCL Hope". We will carry out further training for different professional contents in the next level of training, and train the employees on knowledge they may need in the future in the training of different echelons, so as to ensure timely talent supplement in case of job vacancies.

Occupational Health and Safety

We regard employees as our family members and treat occupational health and safety of employees as the first priority of human resources management. During the reporting period, we actively responded to the national requirements of implementing laws and regulations such as the Regulations on the Prevention and Control of Pneumoconiosis, the Regulations on Labor Protection in Workplaces Where Toxic Substances Are Used, the Measures for the Supervision and Administration of Employers' Occupational Health Surveillance, strictly abided by the Company's Responsibility System for Safety, Occupational Health and Environment Management, the Management System of Articles (Appliances) for Labor Protection, the Regulations on Management of Work Subject to High Temperature and Heatstroke Prevention and Cooling, Regulations on Occupational Health Management of Radioactive Sources, Occupational Disease Prevention and Control Plan and Implementation Program, Responsibility System for Occupational Disease Prevention and Control, Occupational Disease Hazard Warning and Informing System, Occupational Disease Prevention and Control Publicity, Education and Training System, Implementing Maintenance and Repair System for Protection Against Occupational Hazards, Management System for Monitoring and Evaluating Occupational Hazard Factors in Workplace, and other internal policies and systems, established and developed the concept of safe production development, and further improved human resources management and OHSAS 18001 occupational health and safety management system construction, vigorously enhancing the overall level of energy safety production. In the meanwhile, we have revised a number of management policies at the Group level on occupational health and safety production of employees, and amended the occupational health management and EHS accident management in combination with the operation of local companies and local laws and regulations.



Three-level Safety Management Network

Safety Production Promotion

We highlight the promotion of safety awareness, as evidenced by organizing affiliated enterprises to carry out publicity and education activities such as *Law on Prevention and Control of Occupational Disease* publicity week, safe production month in June, fire control month in November and Production Safety Law publicity week, and traffic safety publicity day, thus enhancing employees' safety awareness. During the reporting period, we organized and carried out EHS related training totaling 95,373.50 hours, with a total of 44,051 employees trained, and with an average EHS training hour for per employee of 8.24 hours. According to the criteria specified in *Byelaw Governing Reporting, Investigation and Handling of Production Safety Accidents* (Decree No. 493 of the State Council), there were no general and above production safety accidents in the Company during the reporting period.

Our achievements:

During the reporting period, our work-related injuries rate per 200,000 hours was 0.26%, and the number of employees suffering from work-related deaths was 0



Safety Month

The Safety Month event enhanced the first-aid skills of managerial staff in an interactive manner and improved the safety awareness and emergency response capability of employees.

Fire Safety Month

The Company invited the head of fire services at the industrial park to train employees on fire safety and equip them with basic fire protection knowledge.





Work Safety Law Publicity Week and Road Safety Publicity Day

The Company organized a Work Safety Law Publicity Week and a Road Safety Publicity Day themed on "Details Matter, Travel Safely and Civilly". During the event, the administrative department and the safety and environment depart of Ningxia GCL Monocrystalline inspected all vehicles of the Company and carried out publicity on civil travel. At the biweekly meeting of Safety Officers, the departments educated and trained Safety Officers from various departments and workshops to enhance the safety awareness of frontline workers.

Publicity Week of Law on prevention and treatment of occupational diseases

The Company enhanced work safety education by holding meetings and setting banners to improve employees' understanding of the *Occupational Disease Prevention and Treatment Law*, ensure that employees recognize the importance of wearing and using safety production equipment in a proper way, and enhance employees' awareness of self-protection.



Training of Work Safety

We require subsidiaries at all levels to fulfill their responsibilities of industry safety supervision according to law, implement responsibility for local safety production management, formulate comprehensive emergency plans, special emergency plans, and on-site disposal plans in light of their own production and operation conditions, and strengthen safety risk management by clarifying emergency reporting procedures, risk assessment reports and emergency resource investigation reports. Besides, we require all new employees to participate in three-level (company-level, functional department/workshop-level, post-level) environment security education, employees must pass the assessment before they can take up the post.

Local Companies Carry out EHS Related Training

EHS Training of Xuzhou GCL Photovoltaic

During the reporting period, Xuzhou GCL Photovoltaic conducted 27 EHS training sessions, covering 32,395 trainees. Besides, life safety knowledge, work-related injury prevention, environmental risk factors identification, workshop environmental protection control, carbon emissions system and other knowledge, and the contents concerning three-level safety education and training for related new employees are pushed on WeChat official account platform.



EHS Training of Xinjiang GCL

During the reporting period, in order to enhance employees' safety awareness and risk response ability, Xinjiang GCL organized the following safe production training activities:

- > Six Job Hazard Analysis (JHA) training sessions involving 229 participants were conducted;
- One EHS managers' responsibility awareness training involving 25 EHS management participants was conducted;
- > One work safety standardization training involving 30 EHS management participants was conducted;
- Safety learning activities and examinations for all staff were conducted, involving a total of 885 participants, with the pass rate for the training examinations reaching 100%;
- ► Four training sessions for principals and safe production managers were conducted, with a total of 127 people obtaining the certificate;
- ► Two training sessions for persons in charge of fire safety and building and structure firefighters were conducted, with a total of 12 people obtaining the certificate;
- Two training sessions on radiation safety and protection were conducted, with a total of 10 people obtaining the certificate;
- One training session on operation of chemical process automation control instrument was conducted, with a total of 11 people obtaining the certificate;
- One training session on welding and thermal cutting was conducted, with a total of 2 people obtaining the certificate;
- One training session on registration of hazardous chemicals was conducted, with a total of 1 person obtaining the certificate;
- Two continuing education training sessions for certified safety engineers were conducted, with a total of 9 people obtaining the certificate.



Emergency Drill for Production Safety

We can improve employees' awareness of safety risks prevention and their ability to respond to safety risks by carrying out emergency drills, so as to minimize the loss of life and property in the case of emergency while nipping risks in bud. During the reporting period, the Company actively participated in fire emergency evacuation drills and Fire Games organized by GCL Energy Center to strengthen employees' safety awareness.



Emergency Drill of Henan GCL Photovoltaic

During the reporting period, Henan GCL Photovoltaic organized and carried out several emergency drills at different levels in response to the call of GCL-Poly to vigorously implement safe production, including:

- > 2 company-level drills;
- > 40 workshop-level and team-level emergency drills;
- > 8 training sessions on various equipment.



Employee Care

We encourage employees to communicate with the management, and cherish every opportunity to communicate with employees. By establishing democratic management system, cultivating the sense of ownership of employees, the Company regularly communicates with its employees through president's biweekly meetings, departmental meetings and team meetings, and via WeChat official account, and Lanxin, etc. Besides, we listen to the suggestions or opinions of employees through managers' mailboxes and general manager hotline, so as to make positive adjustments to the management of the Company in a timely manner¹. In addition, we strive to create a harmonious and friendly working environment and actively forming GCL "home" culture, aiming at ensuring the balance between work and life of employees by "considering what employees want and meeting what employees need". During the reporting period, the Company actively carries out various employee activities and Party building work through internal and external propaganda, thus uniting the staff and enhancing the fighting strength of employees.

Cultural Propaganda

We combine external promotion with internal publicity for cultural propaganda. Externally, we publicize our business philosophy of attaching importance to scientific and technological development, actively practicing environmental protection and corporate social responsibility by media propaganda and inviting the public to visit the enterprise. Internally, we promote the spirit of GCL and create the atmosphere of a "home" through newspapers, magazines and publicity and interaction on WeChat official account platform.



Internal and External Cultural Publicity Mechanism

Eco-tour of "GCL Photovoltaic Cup" in High-tech Zone (External Promotion)

On 16 May 2018, 30 volunteers followed the host of Suzhou Radio and Television Station to visit GCL-Poly workshop to understand the production process of silicon wafers. The whole event was broadcast live, attracting 11,000 people to watch online. In the meanwhile, environmental cartoons solicitation was launched for the public, and five excellent works were selected and published to promote the spirit of energy conservation and environmental protection.





Employee Activities

During the reporting period, in order to improve the cohesion of employees, enhance the communication and interaction among employees, and strengthen the centripetal force and sense of identity of employees, the Company carried out rich and colorful and practical employee activities.



Employee Activities of GCL-Poly in 2018

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UNITE THE STRENGTH OF THE STAFF TO BUILD AN EFFICIENT TEAM



The 4th Table Tennis and Badminton Games

"Charming Girls, Happy Life" March 8 DIY Baking Activities

In order to make the busy female employees in the production line feel the care and love of the enterprise and relieve their pressure in the workplace, in the afternoon of 8 March 2018, Xinjiang GCL Polysilicon League Committee organized and carried out the "Charming Girls, Happy Life" March 8 DIY Baking Activities. At the event site, more than 60 female employees from various departments and branches gathered in the staff restaurant. The general manager of the Company delivered a speech for the event, extended his gratitude for the female employees for their hard work in the past year, and called on all of them to be heroines in the new era and make greater contributions to the high-quality development of the enterprise.



GCL-Poly cooperates with suppliers, midstream and downstream enterprises in the industry, governments, scientific research institutes, public welfare organizations and other partners, to achieve common progress in product quality improvement, advanced technology research and development, and social public welfare practice, and to jointly contribute to the creation of photovoltaic innovation ecological chain and the building of a harmonious and beautiful society. We will continue to optimize our own management methods, strive to exert the influence of industry leader, and lead the common development and prosperity of the whole industry and even the whole society.



Supply Chain Management

The stable product quality of GCL-Poly is the premise of ensuring the effective operation of the whole photovoltaic industry chain, and the stable supply quality of our suppliers is the primary condition to ensure the quality of our products. We not only cooperate with suppliers to provide high quality silicon products for midstream and downstream enterprises, but also play an exemplary role in the process of supply chain management, driving suppliers to fulfill corporate social responsibility and build a better society with us.

The Company formulates *Supplier Management Standards* to regulate supply chain management. Relying on the supplier management portal system, it builds a dynamic management mode of full supply chain life cycle integrating sourcing management, information release, supplier management, supplier service center and other functions. During the reporting period, we took the following measures to improve the level of supply chain management:

Realize the unification and standardization of basic data such as material coding, and supplier coding by means of informationization, laying a foundation for integration of finance and business and high integration, and improve the standardization and visualization of supply chain management. Realize a complete supplier management and evaluation system by means of supporting group guidance, decentralized execution, partial centralization, partial decentralization, centralized management and other supply modes, enabling suppliers to manage relevant information by themselves through the portal system and report demand to GCL-Poly, thus realizing the two-way interaction between GCL-Poly and suppliers.

Enable selfservice of suppliers in terms of registration and quotation by allowing them to register and go through the access approval process. Realize the digitalization of tendering and bid evaluation, sourcing, quotation soliciting and supplier collaboration, so as to achieve open and transparent source of suppliers and more transparent public information of procurement tender.

GCL-Poly manages the supply chain through strict management model, while also pays attention to twoway communication with suppliers, thus promotes a win-win cooperation between the two parties through regular and effective communication.

Supplier Communication

1. Extensively receive the opinions of supplier partners on the portal platform, jointly discuss the problems encountered in the cooperation between the two parties, analyze the technology development trend and future product plans, and

then set up continuous improvement team to set goals for the problems, thus giving full play to the role of model and leader, and promoting the continuous improvement in supply chain collaboration.

2. Initiate internal meetings on cooperation strategy review and development, and establish meeting communication between senior management of the two parties.

Supplier Access and Inspection

We have been adhering to "Sunny Purchasing", stipulating that all the qualified suppliers can get involved in competition, and carrying out supplier access, performance and development management based on supplier membership system to ensure fair competition among suppliers. The Company constantly improves its supplier screening, access, inspection and evaluation system, conducts a comprehensive inspection of suppliers through multi-level and multi-type inspection methods, and makes the final decision based on complete and true inspection situation.

New Suppliers	Potential suppliers	Qualified Suppliers
Become temporary members on the supplier portal by internal referrals or self-help registration	 Internal recommendation: subject to e-commerce process approval after review and inspection Independent registration: subject to e-commerce process approval following inspection in relevant sections after allocation according to the object Type of government agency: become qualified supplier upon passing the pre-approval of the Group's supplier 	Suppliers with confidential process design are not subject to warehousing operation in the system, and the sector/business division shall be responsible for offline maintenance of such suppliers' information. The requirements for supplier access information shall be consistent with other suppliers, and shall be reported to the Group's supplier management committee.

Supplier Access Process

Project, Material and Facility Suppliers

Before the approval submission, access investigation must be conducted to suppliers. We also pay unscheduled visits and investigations to our strategic partners or suppliers that bear the significance of the Company's development.

Agent and Consultancy Service Suppliers

On-site or off-site supplier investigations will be conducted according to specific situations. Supplier Investigation Process Access inspection: During the period of verification for access, suppliers' leading products for cooperation are inspected and the inspection report is developed.

Return visits: During the period of cooperation, in order to grasp the operation status of important suppliers and understand the problems existing in the process of cooperation between the two parties and suggestions for future business development, regular return visits are carried out.

Off-site inspection: In order to improve the suppliers' warehousing efficiency, specific suppliers are subject to a simple survey or can conduct direct warehousing after being audited by relevant departments. Survey methods include data collection, website inquiry, and telephone counseling, etc.

We assess material suppliers by means of performance evaluation and strategic evaluation. Based on the results of strategic evaluation, GCL-Poly carries out hierarchical management of suppliers: strategic suppliers, preferred suppliers, general suppliers and rectification suppliers. We focus on cultivating suppliers of long-term cooperation significance, so as to achieve win-win cooperation by strengthening the frequency and quality of communication; suppliers who can not meet the requirements are eliminated timely.



During the reporting period, we cooperated with a total of 1,183 suppliers, all of which have an annual purchase amount of more than RMB200,000. The number of suppliers classified by region is as follows:

Number of Suppliers Classified by Region (Unit: Firm)		
Mainland China	1,176	
Outside China	7	

Sustainable Procurement

While realizing mutual benefit and winwin with suppliers, we also require suppliers to assume due corporate social responsibility. We regard fulfilling corporate social responsibility as one of the most important factors for supplier selection. During the reporting period, the Company conducted environmental impact and social impact assessment for 100% of suppliers during warehousing. We take the following measures to control the environmental and safety risks of suppliers in the daily production and operation process:

With respect to chemicals management, we strictly review suppliers' production/operation qualification, transportation vehicle qualification, transportation personnel qualification, and check the vehicles and personnel involved in each transportation to effectively prevent the occurrence of dangerous accidents.



In the production process, we adopt more environmentally friendly materials as far as possible, and conduct constant development and test. Besides, we actively try out cleaning agents with low nitrogen and phosphorus content and develop and try out low-COD cooling liquid.



In the procurement of equipment and materials, we pay special attention to energy-saving and cost-reducing equipment and materials with low consumption under the same conditions.

Industry Progress

GCL-Poly strive to assume the responsibility of the most upstream enterprise in the photovoltaic module industry chain, actively participates in the national photovoltaic power generation "Top Runner" Program, and jointly exchanges technology development, strategic experience and market trends with excellent partners in the industry, so as to promote cooperation, sharing and win-win situation in the industry. We have been maintaining long-term friendly cooperative relations with institutions of higher learning, industry partners and government agencies, and we are committed to researching and solving key and forward-looking technical problems in the development of photovoltaic manufacturing industry, training professional and technical personnel in photovoltaic manufacturing industry, and promoting the sound development of the photovoltaic industry chain. During the reporting period, we were involved in the formulation of various industry standards, organized or participated in various kinds of exchanges in the photovoltaic industry, actively carried out industry-university-research cooperation projects, and promoted the continuous innovation and progress of the photovoltaic industry.



Industry Standards Formulated and Released by GCL-Poly in 2018

Professor Yang Deren, Academician of Chinese Academy of Sciences and Director of State Key Laboratory of Silicon Materials, Zhejiang University, visited Jiangsu GCL Silicon Material Technology Development Co., Ltd. for guidance.



On the afternoon of 12 October 2018, Yang Deren, Academician of the Chinese Academy of Sciences and Director of the State Key Laboratory of Silicon Material, Zhejiang University, arrived at Jiangsu GCL Silicon Material Technology Development Co., Ltd. to give on-site guidance on the theme of "control of polycrystalline and mono-like ingot casting process". The two sides established a bridge of communication through face-to-face communication of "reporting-answering". Professor Shen Hui, Sun Yat-sen University Solar Energy System Research Institute, visited Jiangsu GCL Silicon Material Technology Development Co., Ltd. for guidance.



On the morning of 13 December 2018, Professor Shen Hui, Sun Yat-sen University Solar Energy System Research Institute, together with R&D technicians of Jiangsu GCL Silicon Material Technology Development Co., Ltd., conducted an academic discussion on "technologies related to mono-crystalline and polycrystalline components". Professor Shen Hui introduced the main solar cell systems to the R&D technicians at the meeting, and expressed his views on the main development directions of solar cells. Opening Ceremony Activities of Intelligent Manufacturing Practice Center of Suzhou GCL Photovoltaic Technology Co., Ltd.



On 19 October 2018. Zhena Xionaiiu. General Manager of Suzhou GCL Photovoltaic Technology Co., Ltd., Jin Shanming, Liu Jianping, and Que Jianhua, Vice General Managers, and Kuai Yaqin, Assistant General Manager, attended the meeting to congratulate and unveil the opening of the Practice Center. Equipped with touch screen, holographic cabinet, stereo projection, AR glasses, intelligent robots and other modern intelligent equipment, the Intelligent Manufacturing Practice Center has applied the state-of-art AR augmented reality technology, VR virtual reality technology, holographic projection, real-time shooting and other technologies, bringing novel interactive experience to visitors.
WORK TOGETHER WITH PARTNERS TO BUILD A BETTER SOCIETY



The School of Chemistry and Chemical Engineering of Harbin Institute of Technology and Jiangsu Zhongneng Silicon Industry Technology Development Co., Ltd. conducted industry-university-research cooperation and set up an internship base for college students



Jiangsu GCL Silicon Material Technology Development Co., Ltd. and the State Key Laboratory of Silicon Materials, Zhejiang University jointly built "Jiangsu Enterprise Academician Workstation"



Ningxia GCL Crystal Technology Development Co., Ltd. conducted industry-university-research cooperation with Ningxia University

Industry-University-Research Cooperation Project Launched by GCL-Poly in 2018

Our achievements:

During the reporting period, the Company participated in the formulation of 11 industry standards, of which 5 were released

WORK TOGETHER WITH PARTNERS TO BUILD A BETTER SOCIETY

Benefit the Society

Taking fulfilling social responsibility as its own mission, GCL-Poly has formulated the *White Paper on Corporate Citizenship of GCL-Poly* and *Guidelines for Corporate Citizenship Construction of GCL-Poly*, adhered to the concept of contributing to society throughout production and operation activities, and included support for public welfare undertakings into its long-term strategic objectives, thus benefiting people's livelihood and serving society through various channels, sparing no effort to contribute to social development, setting good industry example, and striving to be an excellent "corporate citizen". Adhering to the philosophy of going green and environmental protection, we have established charitable public welfare modes featuring environmental protection and public welfare, giving consideration to both education and disaster relief, focusing on public welfare undertakings in environmental protection, donation to schools and disaster relief. Through public welfare activities, the Company has internally enhanced the cohesion in enterprise and externally established a high-quality corporate brand image.

The Company has been actively participating in social donation activities sponsored by municipal and district charity foundations for a long time, as evidenced by the donation of a total of RMB7,491,901 during the three years from 2016 to 2018. During the reporting period, Suzhou GCL Photovoltaic Technology Co., Ltd. donated RMB100,000 to the Charity Foundation of Suzhou High-tech Zone. In addition, we also bring warmth and affection to society by donating clothes, books and other materials. From 2016 to 2018, Yangzhou Photovoltaic launched the "Dream Bookshelf" public welfare activities in conjunction with Yangzhou Daily and the Communist Youth League Committee, donated 3,000 books and benefited more than 400 left-behind children.

WORK TOGETHER WITH PARTNERS TO BUILD A BETTER SOCIETY

Under the guidance of "GCL Dream", GCL-Poly has been paying attention to enterprise progress, highlighting employee happiness, emphasizing social responsibility and focusing on corporate social responsibility. It actively organizes and participates in all kinds of social public welfare activities, vigorously advocates green life and calls for humanistic concerns by the Company and its Party branches, trade unions and League committees, thus establishing a good corporate image. During the Reporting Period, the Company led to establish the Gaoxin District (Huqiu District) Green Development Association and was employed as vice director.

- On 6 January 2018, Ningxia GCL Crystal set up a social welfare volunteer team consisting of more than 20 members to clean up the snow on the pavement of the pedestrian street.
- In March 2018, Xinjiang GCL Polysilicon organized the youth League members to carry out the "My 60 + Start GCL Life" 2018 GCL Earth Hour Activity.



Suzhou GCL Photovoltaic Technology Co., Ltd. hosted the "spreading green seed and building beautiful new home together" themed activity

OUTLOOK

As a global leader in the photovoltaic industry, we believe that corporate sustainable development is only possible when we implement ESG governance in all respects of daily production and operation. We will pay close attention to the latest regulatory requirements and enhance the concept of responsible investment to grasp the responsible investment trends in the capital market, improve our ESG governance system, enhance the role of the Board of Directors in ESG governance, and continue the delicacy management of product quality, R&D and innovation, environmental protection, talent cultivation, and public welfare to fulfill our corporate social responsibility, and exert our social influence.

In 2018, the "531 PV New Policy "presented challenges to the photovoltaic industry. However, there are always development opportunities embedded in challenges. In light of the new landscape shaped by the New Policy, we will prepare for the new initiatives and new actions as well as continue to explore and research into cutting-edge technologies that improve efficiency and reduce cost. We will equip ourselves for the sound and organized development of the silicon material market and the photovoltaic industry in the long run and embrace grid parity. We believe that promoting grid parity is the best way for GCL-Poly to exercise its advantages to contribute to society and fulfill corporate social responsibility.

Here, we would like to extend our sincere gratitude to the Board of Directors, the management, employees, and value chain partners for their hard work in 2018, and to all shareholders and stakeholders for their longstanding attention and support.

KEY STATISTICS

Business Performance

Index	2017	2018
Revenue (RMB'Million)	23,794.46	20,565.43
Gross profit (RMB'Million)	8,198.70	5,032.87
Income tax expense (credit) (RMB'Million)	637.88	(52)
Polysilicon production (tonnes)	74,818	61,785
Wafer production*(MW)		
* including processing business with supplied materials	23,902	24,189
Customer satisfaction rate (%)	92	94.40

Environmental Performance

Index	2017	2018
$\sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{i=1}^{n} \sum_{i=1}^{n} \sum_{i=1}^{n} \sum_{j=1}^{n} \sum_{i$	100	95
Environmental training coverage (%)	100	85
Sulphur oxides/sulfur dioxide emission (tonnes)	2.70	1.44
Dust (tonnes)	16.07	24.03
Total amount of recycled and reused water (10,000 tonnes)	34,474.77	133,336.16
Generation of hazardous waste (tonnes)	15,882.62	946.83
General waste (non-hazardous waste) generation (tonnes)	43,834.10	28,549.69
Completion rate of new projects' assessment over environmental and		
social influence (%)	100	100

Employee Performance

Index	2017	2018
Total number of employees (person)	13,707	11,579
Number of employees from ethnic minority groups (person)	211	190
Female employment (%)	23.5	21.6
Ratio of employees remained in their position 12 months after returning		
from maternal/paternal leaves (%)	100	100
Investment in labor protection (RMB10,000)	6,557.80	3,858.47
Work-related fatalities (person)	0	0
Work-related injuries (person)	23	34
Loss of working days due to work-related injuries (day)	2,359	4,163
Average training hours per employee (hour)	75.6	72
Employee training coverage rate (%)	100	100

Corporate Governance Performance

Index	2017	2018
	100	100
Compliance training coverage (%)	100	100
Cases involving bribery and corruption (case)	0	0
Cases involving unfair competition, antitrust and anti-monopoly lawsuits		
(case)	0	0

APPENDIX 1: LIST OF LAWS AND REGULATIONS AND INTERNAL POLICIES

Applicable Laws and Regulations:

Law of the People's Republic of China Against Unfair Competition Anti-Monopoly Law of the People's Republic Product Quality Law of the People's Republic of China Standardization Law of the People's Republic of China Patent Law of the People's Republic of China Copyright Law of the People's Republic of China Environmental Protection Law of the People's Republic of China Water Pollution Prevention and Control Law of the People's Republic of China Air Pollution Prevention and Control Law of the People's Republic of China Law of the People's Republic of China on the Prevention and Control of Environmental Pollution by Solid Waste Water Law of the People's Republic of China Water Resources Protection Law of the People's Republic of China Law of the People's Republic of China on Appraising of Environment Impacts Integrated Emission Standards of Air Pollutants Law of the People's Republic of China on Conserving Energy Electric Power Law of the People's Republic of China Law of the People's Republic of China on Promoting Clean Production Renewable Energy Law of the People's Republic of China Labor Law of the People's Republic of China Social Insurance Law of the People's Republic of China Corporate Governance Code Corporate Governance Report **Enterprise Control Specification** Detailed Rules for the Implementation of Production Licenses for Industrial Products Detailed Rules for the Implementation of the Patent Law of the People's Republic of China Emission Standard of Air Pollutants for Boiler Decision of the State Council on Strengthening Energy Conservation Notice of the State Council on Further Strengthening the Elimination of Backward Production Capacities Measures for the Administration of Energy/Power Conservation of Major Energy-Consuming Entities Regulation on the Prevention and Control Pneumoconiosis Regulations on Labor Protection in Workplaces Where Toxic Substances Are Used Measures for the Supervision and Administration of Employers' Occupational Health Surveillance

APPENDIX 1: LIST OF LAWS AND REGULATIONS AND INTERNAL POLICIES

Applicable Internal Policies of the Company:

General Risk Management Guidelines Risk Alert Management Measures Principles and System of Internal Control Management Authorization and Process Management Standards Guidelines for Small Enterprise Internal Control Guidelines for Internal Control Effectiveness Evaluation Guidelines for the Application of Internal Control Effectiveness Evaluation Management Standards for Anti-Fraud and Whistleblowing Employee Handbook Silane Gas Standards Solar Grade Polysilicon Corporate Standards System Standard Development Rules Science and Technology Work Management Standards Scientific Research Projects Management Standards Technological Transformation Management Standards Technological Achievements Incentive Management Measures Intellectual Property Management Standards Trademark Management Standards Patent Management Measures Trade Secret Management Measures Intellectual Property Incentive and Accountability Management Measures Management Regulation for Three Wastes 6S Management Standard for Office Areas Control Procedures of Wastewater Discharge Control Procedures of Wastewater Discharge in the Plant Regulation on Energy and Water Conservation Comprehensive Wastewater Discharge Standard Management and Control Procedures for Waste and Hazardous Waste Regulations on Energy and Water Conservation Procedures for Controlling the Production Exhaust Emissions Manual of Energy Regulation **Recruitment Management Standards** Internal Recommendation Management Standards Employee Attendance Vacation Management Standards Salary Management Standards for PV Enterprises Benefits Management Standards Employee Reward and Punishment Management Standards Training Management Standards Performance Assessment Management Standards for Functional Personnel

APPENDIX 1: LIST OF LAWS AND REGULATIONS AND INTERNAL POLICIES

Measures for Management of Promotion and Demotion of Employees Responsibility System for Safety, Occupational Health and Environment Management Management System of Articles (Appliances) for Labor Protection Regulations on Management of Work Subject to High Temperature and Heatstroke Prevention and Cooling Regulations on Occupational Health Management of Radioactive Sources Occupational Disease Prevention and Control Plan and Implementation Program Responsibility System for Occupational Disease Prevention and Control Occupational Disease Hazard Warning and Informing System Occupational Disease Prevention and Control Publicity Education and Training System Implementing Maintenance and Repair System for Protection Against Occupational Hazards Management System for Monitoring and Evaluating Occupational Hazard Factors in Workplace Supplier Management Standards White Paper on Corporate Citizenship of GCL-Poly Guidelines for Corporate Citizenship Construction of GCL-Poly

APPENDIX 2: SEHK ESG REPORTING GUIDE CONTENT INDEX

A. Environmental	·	
Aspect A1 Emissions		
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that Have a significant impact on the issuer relating to air and	Value the Source of Life and Achieve Green Development – Environmental Management Value the Source of Life and Achieve
	greenhouse gas emissions, discharges into water and land, and generation of hazardous and non-hazardous waste.	Green Development — Green Production
	Note: Air emissions include NO _x , SO _x , and other pollutants regulated under national laws and regulations. Greenhouse gases include carbon dioxide, methane, nitrous oxide, hydrofluorocarbons, perfluorocarbons and sulphur hexafluoride.	Value the Source of Life and Achieve Green Development – Low-Carbon and Environmental Conservation
KPI A1.1	Hazardous wastes are those defined by national regulations. The types of emissions and respective emissions data.	Value the Source of Life and Achieve Green Development – Green Production
KPI A1.2	Greenhouse gas emissions in total (in tonnes) and, where appropriate, intensity (e.g. per unit of production volume, per facility).	Value the Source of Life and Achieve Green Development – Low-Carbon and Environmental Conservation
KPI A1.3	Total hazardous waste produced (in tonnes) and, where appropriate, intensity (e.g. per unit of production volume, per facility).	Value the Source of Life and Achieve Green Development – Green Production
KPI A1.4	Total non-hazardous waste produced (in tonnes) and, where appropriate, intensity (e.g. per unit of production volume, per facility).	Value the Source of Life and Achieve Green Development – Green Production
KPI A1.5	Description of measures to mitigate emissions and results achieved.	Value the Source of Life and Achieve Green Development – Green Production
		Value the Source of Life and Achieve Green Development – Low-Carbon and Environmental Conservation
KPI A1.6	Description of how hazardous and non-hazardous wastes are handled, reduction initiatives and results achieved.	Value the Source of Life and Achieve Green Development – Green Production

APPENDIX 2: SEHK ESG REPORTING GUIDE CONTENT INDEX

	s, General Disclosures and KPIs	Index
Aspect A2 Use of Res		
General Disclosure	Policies on the efficient use of resources, including energy, water and other raw materials. Note: Resources may be used in production, in storage, transportation, in buildings, electronic equipment, etc.	Value the Source of Life and Achieve Green Development – Green Production
KPI A2.1	Directed and/or indirect energy consumption by type (e.g. electricity, gas or oil) in total (kWh in '000s) and intensity (e.g. per unit of production volume, per facility).	Value the Source of Life and Achieve Green Development – Low-Carbon and Environmental Conservation
KPI A2.2	Water consumption in total and intensity (e.g. per unit of production volume, per facility).	Value the Source of Life and Achieve Green Development – Green Production
KPI A2.3	Description of energy use efficiency initiatives and results achieved.	Value the Source of Life and Achieve Green Development – Low-Carbon and Environmental Conservation
KPI A2.4	Description of whether there is any issue in sourcing water that is fit for purpose, water efficiency initiatives and results achieved.	Value the Source of Life and Achieve Green Development – Green Production
KPI A2.5	Total packaging material used for finished products (in tonnes) and, if applicable, with reference to per unit produced.	Value the Source of Life and Achieve Green Development – Green Production
Aspect A3 The Enviro	nment and Natural Resources	
General Disclosure	Policies on minimising the issuer's significant impact on the environment and natural resources.	Value the Source of Life and Achieve Green Development – Environmental Management
KPI A3.1	Description of the significant impacts of activities on the environment and natural resources and the actions taken to manage them.	Value the Source of Life and Achieve Green Development – Environmental Management
B. Society		
Employment and Labo	or Practices	
Aspect B1 Employmer	nt	
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that have a significant impact on the issuer relating to compensation and dismissal, recruitment and promotion, working hours, rest periods, equal opportunity, diversity, anti-discrimination and other benefits and welfare.	Unite the Strength of the Staff to Build an Efficient Team – Employee Profile Unite the Strength of the Staff to Build an Efficient Team – Compensation and Benefits
KPI B1.1	Total workforce by gender, employment type, age group and geographical region.	Unite the Strength of the Staff to Build ar Efficient Team – Employee Profile
KPI B1.2	Employee turnover rate by gender, age group and geographical region.	Not disclosed, the Company plans to enhance management in the future

APPENDIX 2: SEHK ESG REPORTING **GUIDE CONTENT INDEX**

Subject Areas, Aspects, General Disclosures and KPIs		Index	
Aspect B2 Health and	Safety		
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that have a significant impact on the issuer relating to providing a safe working environment and protecting employees from occupational hazards.	Unite the Strength of the Staff to Build ar Efficient Team [—] Occupational Health and Safety	
KPI B2.1	Number and rate of work-related fatalities.	Unite the Strength of the Staff to Build ar Efficient Team – Occupational Health and Safety	
KPI B2.2 KPI B2.3	Lost days due to work injury. Description of occupational health and safety measures adopted, how they are implemented and monitored.	Key Statistics – Employee Performance Unite the Strength of the Staff to Build an Efficient Team – Occupational Health and Safety	
Aspect B3 Developme	nt and Training		
General Disclosure	Policies on improving employees' knowledge and skills for discharging duties at work. Description of training activities. Note: Training refers to vocational training. It may include internal and external courses paid by the employer.	Unite the Strength of the Staff to Build ar Efficient Team – Talent Development	
KPI B3.1	The percentage of employees trained by gender and employee category (e.g. senior management, middle management).	Unite the Strength of the Staff to Build ar Efficient Team — Talent Development	
KPI B3.2	The average training hours completed per employee by gender and employee category.	Unite the Strength of the Staff to Build ar Efficient Team — Talent Development	
Aspect B4 Labor Stan	dards		
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that have a significant impact on the issuer relating to preventing child and forced labor.	Unite the Strength of the Staff to Build an Efficient Team – Employee Profile	
KPI B4.1	Description of measures to review employment practices to avoid child and forced labor.	Unite the Strength of the Staff to Build ar Efficient Team – Employee Profile	
KPI B4.2	Description of steps taken to eliminate such practices when discovered.	Unite the Strength of the Staff to Build ar Efficient Team – Employee Profile	

APPENDIX 2: SEHK ESG REPORTING GUIDE CONTENT INDEX

	s, General Disclosures and KPIs	Index
Operating Practices		
Aspect B5 Supply Cha		
General Disclosure	Policies on managing environmental and social risks of the supply chain.	Work Together with Partners to Build a Better Society — Supply Chain Management
KPI B5.1	Number of suppliers by geographical region.	Work Together with Partners to Build a Better Society — Supply Chain Management
KPI B5.2	Description of practices relating to engaging suppliers, number of suppliers where the practices are being implemented, how they are implemented and monitored.	Work Together with Partners to Build a Better Society — Supply Chain Management
Aspect B6 Product Re	sponsibility	
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that have a significant impact on the issuer Relating to health and safety, advertising, labelling and privacy matters relating to products and services provided and methods of redress.	Fulfill Responsibilities and Supply High- Quality Energy – Product Quality Control
KPI B6.1	Percentage of total products sold or shipped subject to recalls for safety and health reasons.	Fulfill Responsibilities and Supply High- Quality Energy – Product Quality Control
KPI B6.2	Number of products and service related complaints received and how they are dealt with.	Fulfill Responsibilities and Supply High- Quality Energy – Customer Service
KPI B6.3	Description of methods relating to observing and protecting intellectual property rights.	Fulfill Responsibilities and Supply High- Quality Energy – Innovation and R&D Achievements
KPI B6.4	Description of quality assurance process and recall procedures.	Fulfill Responsibilities and Supply High- Quality Energy – Product Quality Control
KPI B6.5	Description of consumer data protection and privacy policies, how they are implemented and monitored.	Fulfill Responsibilities and Supply High- Quality Energy – Customer Service
Aspect B7 Anti-corrup	tion	
General Disclosure	Information on: (a) the policies; and (b) compliance with relevant laws and regulations that have a significant impact on the issuer relating to bribery, extortion, fraud and money laundering.	Company Profile – Corporate Governance
KPI B7.1	Number of concluded legal cases regarding corrupt practices brought against the issuer or its employees during the reporting period and the outcomes of the cases.	Company Profile — Corporate Governance
KPI B7.2	Description of preventive measures and whistle-blowing procedures, how they are implemented and monitored.	Company Profile - Corporate Governance
Community		
Aspect B8 Community	(Investment	
General Disclosure	Policies on community engagement to understand the needs of the communities where the issuer operates and to ensure its activities take into consideration the communities' interests.	Work Together with Partners to Build a Better Society – Benefit the Society
KPI B8.1	Focus areas of contribution (e.g. education, environmental concerns, labor needs, health, culture, sport).	Work Together with Partners to Build a Better Society — Benefit the Society
KPI B8.2	Resources contributed (e.g. money or time) to the focus area.	Work Together with Partners to Build a Better Society – Benefit the Society



APPENDIX 3: GRI CONTENT INDEX¹

Disclosure	Description	Chapter(s)	Page(s)
GRI 101: Foun	dation 2016		
GRI 102: Gene	ral Disclosures 2016		
Organizational	Profile		
102-1	Name of the organization	About the Report	2
102-2	Activities, brands, products, and services	About Us	11
102-3	Location of headquarters	About Us	10
102-4	Location of operations	About Us	10
102-5	Ownership and legal form	About Us	10
102-6	Markets served	About Us	11
102-7	Scale of the organization	About Us — Employee Overview	10, 12, 48
102-8	Information on employees and other workers	Employee Overview	48
102-9	Supply chain	Supply Chain Management	68
102-10	Significant changes to the organization and its	During the reporting period, the	
	supply chain	company terminated the operation of	
		two subsidiaries after consultation with	_
		the local government in accordance	
		with the policies of China.	
102-11	Precautionary Principle or approach	Corporate Governance	16
102-12	External initiatives	Industry Progress	69
102-13	Membership of associations	Benefit the Society	73
Strategy			
102-14	Statement from senior decision-maker	Chairman's Statement	4-5
102-15	Key impacts, risks, and opportunities	Chairman's Statement	4-5
Ethics and Inte	egrity		
102-16	Values, principles, standards, and norms of behavior	About Us	10
Governance			
102-18	Governance structure	Corporate Governance	14
Stakeholder E	ngagement		
102-40	List of stakeholder groups	ESG Governance	19
102-41	Collective bargaining agreements	Employee Care	60
102-42	Identifying and selecting stakeholders	ESG Governance	19
102-43	Approach to stakeholder engagement	ESG Governance	19
102-44	Key topics and concerns raised	ESG Governance	19

¹ For the Materiality Disclosures Service, GRI Services reviewed that the GRI content index is clearly presented and the references for Disclosures 102-40 to 102-49 align with appropriate sections in the body of the report. The service was performed on the traditional Chinese version of the report.

Disclosure	Description	Chapter(s)	Page(s)
Reporting Practi	ce		
102-45	Entities included in the consolidated financial statements	About Us	12
102-46	Defining report content and topic boundaries	About the Report	2
102-47	List of material topics	ESG Governance	21
102-48	Restatements of information	About the Report	2, for detailed restatements,
			please refer to Page 41, 43 and
102-49	Changes in reporting	ESG Governance	45. 21
102-49	Reporting period	About the Report	2
102-51	Date of most recent report	About the Report	2
102-52	Reporting cycle	About the Report	2
102-53	Contact point for questions regarding the report	Appendix 4	89
102-54	Claims of reporting in accordance with the GRI Standards	About the Report	2
102-55 102-56	GRI content index External assurance	Appendix 3 The report has successfully completed GRI Materiality Disclosures Service.	83-88
Specific Disclosures			
Economic			
	nic Performance 2016		
			01
GRI 103:	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Management Approach 2016	103-2 The management approach and its components	Corporate Governance	14
	103-3 Evaluation of the management approach	Corporate Governance	14
201-1	Direct economic value generated and distributed	About Us	12
201-2	Financial implications and other risks and opportunities due to climate change	Corporate Governance	16
GRI 202: Market	Presence 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Employee Overview – Compensation and Benefits	49-50
	103-3 Evaluation of the management approach	Employee Overview – Compensation and Benefits	49-50
202-2	Proportion of senior management hired from the local community	Employee Overview	48
GRI 203: Indirec	t Economic Impacts 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		
Approach 2016	103-2 The management approach and its	About Us	12
	components	Benefit the Society	72
	103-3 Evaluation of the management approach	About Us	12
	5	Benefit the Society	72-73
203-1	Infrastructure investments and services	About Us	12
	supported	Benefit the Society	72-73
203-2	Significant indirect economic impacts	About Us	12
		Benefit the Society	72-73

Disclosure	Description	Chapter(s)			Page(s)
GRI 205: Anti-co	rruption 2016				
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governand	ce		21
pproach 2016	103-2 The management approach and its components	Corporate Gov Management a		e — Compliance -Corruption	17
	103-3 Evaluation of the management approach		ernance	e – Compliance	17
05-1	Operations assessed for risks related to corruption	Management a	nd Anti		17
05-2	Communication and training about anti- corruption policies and procedures	Management a	nd Anti		17
05-3	Confirmed incidents of corruption and actions taken	Corporate Gov Management a		e — Compliance -Corruption	17
RI 206: Anti-co	mpetitive Behavior 2016				
RI 103: Ianagement	103-1 Explanation of the material topic and its boundary	ESG Governand	ce		21
pproach 2016	103-2 The management approach and its components	Management a	nd Anti		17
	103-3 Evaluation of the management approach	Management a	nd Anti		17
06-1	Legal actions for anti-competitive behavior, anti-trust, and monopoly practices	Corporate Governance – Compliance Management and Anti-Corruption			17
nvironmental					
RI 301: Materia	ls 2016				
GRI 103: Nanagement Approach 2016	103-1 Explanation of the material topic and its boundary	ESG Governand	ce		21
	103-2 The management approach and its components	Green Producti	on		42
	103-3 Evaluation of the management approach	Green Producti			43
01-1	Materials used by weight or volume	Green Producti			43
01-2	Recycled input materials used	Green Producti	on		42
RI 302: Energy					
RI 103: Ianagement	103-1 Explanation of the material topic and its boundary	ESG Governand			21
pproach 2016	103-2 The management approach and its components	Low-carbon Conservation	and	Environmental	44
00.1	103-3 Evaluation of the management approach	Low-carbon Conservation	and	Environmental	45
02-1	Energy consumption within the organization	Low-carbon Conservation	and	Environmental	45
02-3	Energy intensity	Low-carbon Conservation	and	Environmental	45
02-4	Reduction of energy consumption	Low-carbon Conservation	and	Environmental	45
02-5	Reduction in energy requirements of products and services	Low-carbon Conservation	and	Environmental	44

Disclosure	Description	Chapter(s)	Page(s)
GRI 303: Water 2			
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Green Production	40
	103-3 Evaluation of the management approach	Green Production	40
303-1	Water withdrawal by source	Green Production	41
303-3	Water recycled and reused	Green Production	41
GRI 305: Emissio	ons 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
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	components	Low-carbon and Environmenta	
	components	Conservation	
	103-3 Evaluation of the management approach	Green Production	44-45
		Low-carbon and Environmenta	
		Conservation	
305-1	Direct (Scope 1) GHG emissions	Low-carbon and Environmenta	al 45
		Conservation	
305-2	Energy indirect (Scope 2) GHG emissions	Low-carbon and Environmenta	al 45
		Conservation	
305-4	Intensity of GHG emissions	Low-carbon and Environmenta	al 45
	Nitrogen evides (NO) sulfur evides (CO) and	Conservation	4.4
305-7	Nitrogen oxides (NO _x), sulfur oxides (SO _x), and other significant air emissions	Green Production	44
GRI 306: Effluent	ts and Waste 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		
Approach 2016	103-2 The management approach and its	Green Production	40, 43
	components		
	103-3 Evaluation of the management approach	Green Production	40, 43
306-1	Water discharge by quality and destination	Green Production	41
306-2	Waste by type and disposal method	Green Production	43
306-3	Significant spills	During the reporting period, the compar	у —
306-4	Transport of hazardous waste	has no major leakage incidents Green Production	43
			40
	mental Compliance 2016	500.0	
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary	Environmontal Managament	20.00
Approach 2016	103-2 The management approach and its components	Environmental Management	38-39
	103-3 Evaluation of the management approach	Environmental Management	38-39
307-1	Non-compliance with environmental laws and	Environmental Management	38-39
507 1	regulations		00.09
GRI 308: Supplie	r Environmental Assessment 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		
Approach 2016	103-2 The management approach and its	Supply Chain Management	66-68
	components		
	103-3 Evaluation of the management approach New suppliers that were screened using	Supply Chain Management Supply Chain Management	66-68 67
308-1			

Disclosure	Description	Chapter(s)	Page(s)
Social			
GRI 401: Employ	ment 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Employee Overview	46-48
	103-3 Evaluation of the management approach	Employee Overview	46-48
401-1	New employee hires and employee turnover	Compensation and Benefits	51
401-2	Benefits provided to full-time employees that are not provided to temporary or part-time employees	Compensation and Benefits	50-51
401-3	Parental leave	Compensation and Benefits	50
GRI 403: Occupa	tional Health and Safety 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		21
Approach 2016	103-2 The management approach and its components	Occupational Health and Safety	55-60
	103-3 Evaluation of the management approach	Occupational Health and Safety	55-60
403-2	Types of injury and rates of injury, occupational diseases, lost days, and absenteeism, and number of work-related fatalities	Occupational Health and Safety	56
403-3	Workers with high incidence or high risk of diseases related to their occupation	Occupational Health and Safety	57-58
403-4	Health and safety topics covered in formal agreements with trade unions	Occupational Health and Safety	57-58
GRI 404: Trainin	g and Education 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		
Approach 2016	103-2 The management approach and its components	Talent Development	52
	103-3 Evaluation of the management approach	Talent Development	52
404-1	Average hours of training per year per employee	Talent Development	52
404-2	Programs for upgrading employee skills and	Talent Development	52-53
404-3	transition assistance programs Percentage of employees receiving regular performance and career development reviews	Talent Development	54
GRI 405: Diversi	ty and Equal Opportunity 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management	boundary		
Approach 2016	103-2 The management approach and its components	Employee Overview	46-48
105.4	103-3 Evaluation of the management approach	Employee Overview	46-48
405-1	Diversity of governance bodies and employees	Employee Overview	46-48
GRI 408: Child L			
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
Management Approach 2016	boundary 103-2 The management approach and its	Employee Overview	48
	components	Employee Overview	40
408-1	103-3 Evaluation of the management approach Operations and suppliers at significant risk for incidents of child labor	Employee Overview Supply Chain Management	48 68

Disclosure	Description	Chapter(s)	Page(s)
	or Compulsory Labor 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Employee Overview	48
409-1	103-3 Evaluation of the management approach Operations and suppliers at significant risk for incidents of forced or compulsory labor	Employee Overview During the reporting period, no operations and suppliers at significant	48
		risk for incidents of forced or compulsory labor more identified	
GRI 412: Humar	n Rights Assessment 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Employee Overview	48
	103-3 Evaluation of the management approach	Employee Overview	48
412-2	Employee training on human rights policies or procedures	Employee Overview	52
412-3	Significant investment agreements and contracts that include human rights clauses or that underwent human rights screening	Employee Overview	49
GRI 413: Local	Communities 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Benefit the Society	72
413-1	103-3 Evaluation of the management approach Operations with local community engagement, impact assessments, and development programs	Benefit the Society Benefit the Society	72 72
GRI 414: Suppli	er Social Assessment 2016		
GRI 103:	103-1 Explanation of the material topic and its	ESG Governance	21
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414-1	New suppliers that were screened using social criteria	Supply Chain Management	68
GRI 416: Custor	ner Health and Safety 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Product Quality Control	26
416-1	103-3 Evaluation of the management approach Assessment of the health and safety impacts	Product Quality Control Product Quality Control	26-27 26-27
	of product and service categories		
GRI 419: Socioe	conomic Compliance 2016		
GRI 103: Management	103-1 Explanation of the material topic and its boundary	ESG Governance	21
Approach 2016	103-2 The management approach and its components	Corporate Governance	14-17
419-1	103-3 Evaluation of the management approach Non-compliance with laws and regulations in the social and economic area	Corporate Governance Corporate Governance	14-17 17

APPENDIX 4: READER FEEDBACK FORM

Dear readers,

Thank you for reading the 2018 Environmental, Social and Governance Report of GCL-Poly Energy Holdings Limited.

We value and expect to hear your feedback on GCL's sustainability performance and this report. Your opinions and suggestions are the important basis for us to improve the management and practice of sustainable development and enhance our environmental, social and governance performance.

You can fill in the form below and send us your feedback by post or email. Thank you again for your valuable comments and suggestions.

	Reader Feedback Form				
1.	What's your role for GCL-Poly?A. EmployeeB. Shareholder/InvestorC. Government officialD. CustomerE. Partner (E.g. Supplier/Contractor/Industrial Partner)F. Member of the community/organization/non-government organizationG. Media				
2.	In what way did you access the 2018 Environmental, Social and Governance Report of GCL-Poly Energy Holdings Limited? A. Business visit B. Exhibition C. Business communication D. Website E. Company mail F. Others ()				
3.	How do you view the overall report of the 2018 Environmental, Social and Governance Report of GCL-Poly Energy Holdings Limited?A. ExcellentB. GoodC. OrdinaryD. BadE. Terrible				
4.	(I)Do you think the information you are concerned about is disclosed and responded in the report?A.FullyB.B.PartlyC.No				
	(II) What information do you think has not been fully disclosed and responded?				
5.	What display form do you expect to be enriched in the 2019 Environmental, Social and Governance Report of GCL-Poly Energy Holdings Co., Ltd.? A. Management philosophy, policies and system B. Data and charts C. Cases D. Photos E. Others ()				
	What topics or contents do you hope to be added in the Environmental, Social and Governance Report of GCL-Poly Energy Holdings Limited in 2019? A. Management in sustainable development, in terms of () B. Products and services, in terms of () C. Environmental protection, in terms of () D. Employee welfares, in terms of () E. Community and charity, in terms of () F. Others, in terms of ()				
7.	What are your opinions and suggestions on the social responsibility management and practice of GCL-Poly Energy Holdings Limited?				

Contact Us

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GCL-Poly Energy Holdings Limited 保利協鑫能源控股有限公司

Report Release

This report is released in both Chinese and English versions, Further information can be found on the GCL-Poly website (http://www.gcl-poly.com.hk) °

www.gcl-poly.com.hk